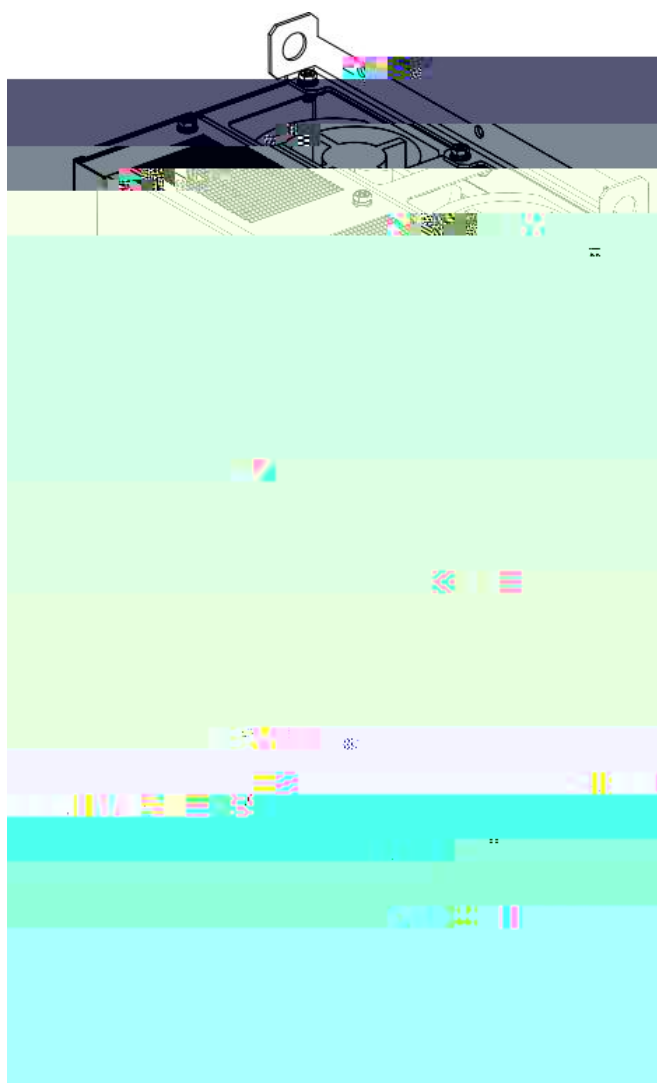


HF650

1.07

Wuhan Guide Technology Co.,Ltd.



1.		1
1.1		1
1.2		2
1.3		2
2.		3
2.1		3
2.2		3
2.3		4
2.4		6
2.5		8
2.6		10
2.7		12
2.8		13
2.9		13
3.		14
3.1		14
3.2		16
3.2.1		16
3.3		20
3.4		21
4.		22
4.1		22
4.2		23
4.3		25
4.4		28
4.5		29
4.6		30
4.7		31
4.8		31
4.9	EMC	32
5.		35
5.1		35
5.2		35
5.3		36

5.4			39
5.5			40
6.			43
6.1			43
6.2			44
6.2.1			44
6.2.2			44
6.2.3			45
6.2.4			45
6.2.5			46
6.2.6			47
6.2.7			47
6.2.8			48
6.2.9			48
7.			49
7.1	P0		49
7.2		P2	49
7.3		P3	49
7.4		P4	52
7.5		P5	54
7.6		P6	56
7.7		P7	58
7.8	1	P8	61
7.9	2	P9	64
7.10	3	P10	67
7.11	4	P11	70
7.12	1	P12	73
7.13	2	P13	75
7.14	3	P14	77
7.15	4	P15	79
7.16	1	V/F P16	81
7.17	2	V/F P17	84
7.18	3	V/F P18	87
7.19	4	V/F P19	90
7.20	1	P20	93

7.21	2	P21	97
7.22	3	P22	101
7.23	4	P23	105
7.24	MODBUS	P32	109
7.25		P33	110
8.			120
8.1			120
8.2			120
8.3			121
8.4			122
8.5			122
8.6			123
8.7			126
8.8			129
8.9		V/F	129
8.10			133
8.11			136
9.			137
9.1			137
9.2			138
9.3			141
10.			142
10.1			142
10.2			143
10.3			143
10.4			144
10.5			144

1.

1.1



1.2

(1)

(2)

(3)

(4)

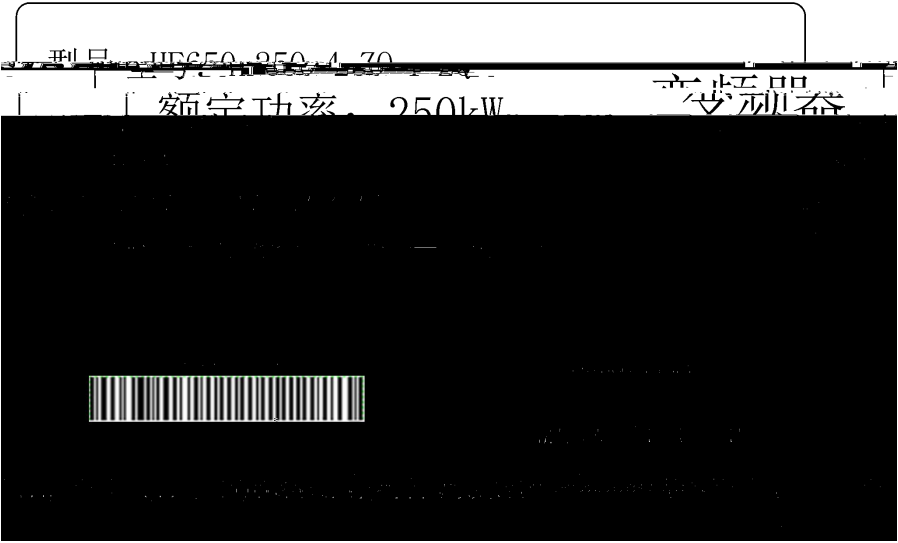
LVD	2014/35/EU	EN 61800-5-1
EMC	2014/30/EU	EN 61800-3

1.3

HF650

2-2

250kW



2-2

HF650-250-4-ZQ

HF650

250kW

400V,ZQ

2

AC 3PH
380V-480V 50/60Hz
0-480V 0-300Hz

2.3

2-3 HF650

2 2

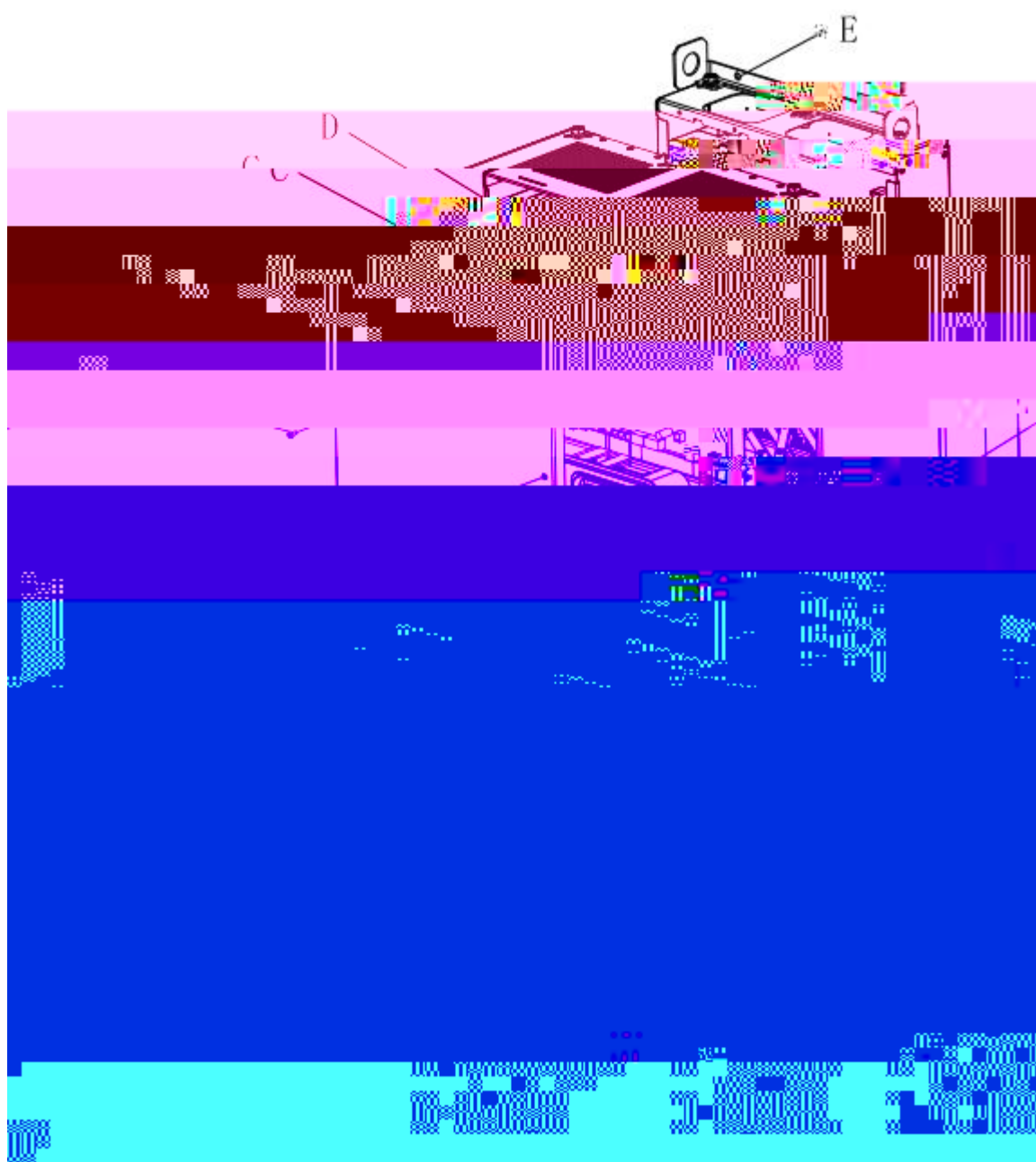
HF650-160-4-ZQ	330	160	265	132		
HF650-185-4-ZQ	365	185	330	160	18	146
HF650-220-4-ZQ	438	220	365	185		
HF650-250-4-ZQ	485	250	438	220		
HF650-280-4-ZQ	545	280	485	250		
HF650-315-4-ZQ	610	315	545	280	19	210
HF650-355-4-ZQ	668	355	610	315		
HF650-400-4-ZQ	720	400	668	355		

150%	5	1
200%	5	5

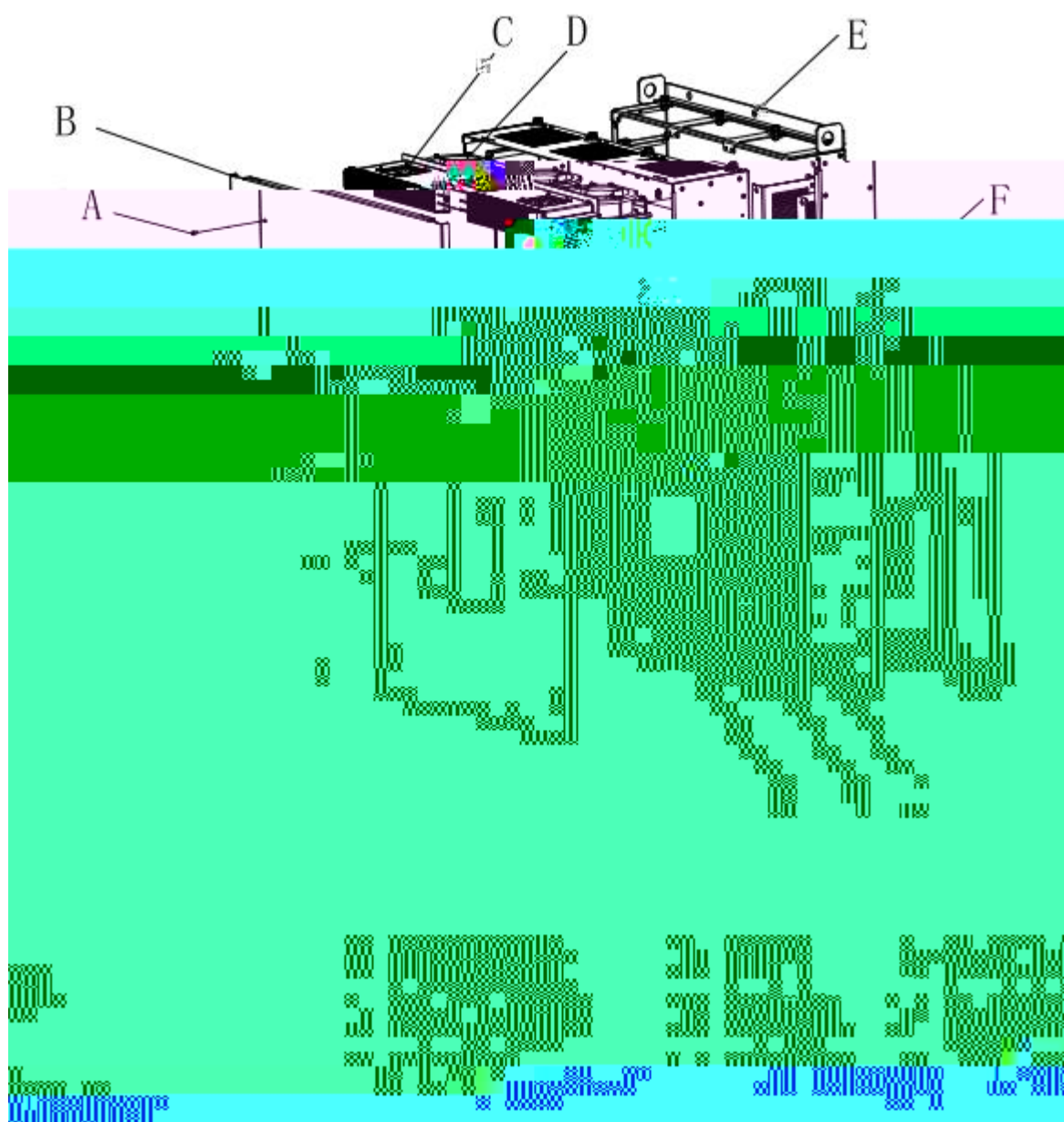
2.4

HF650

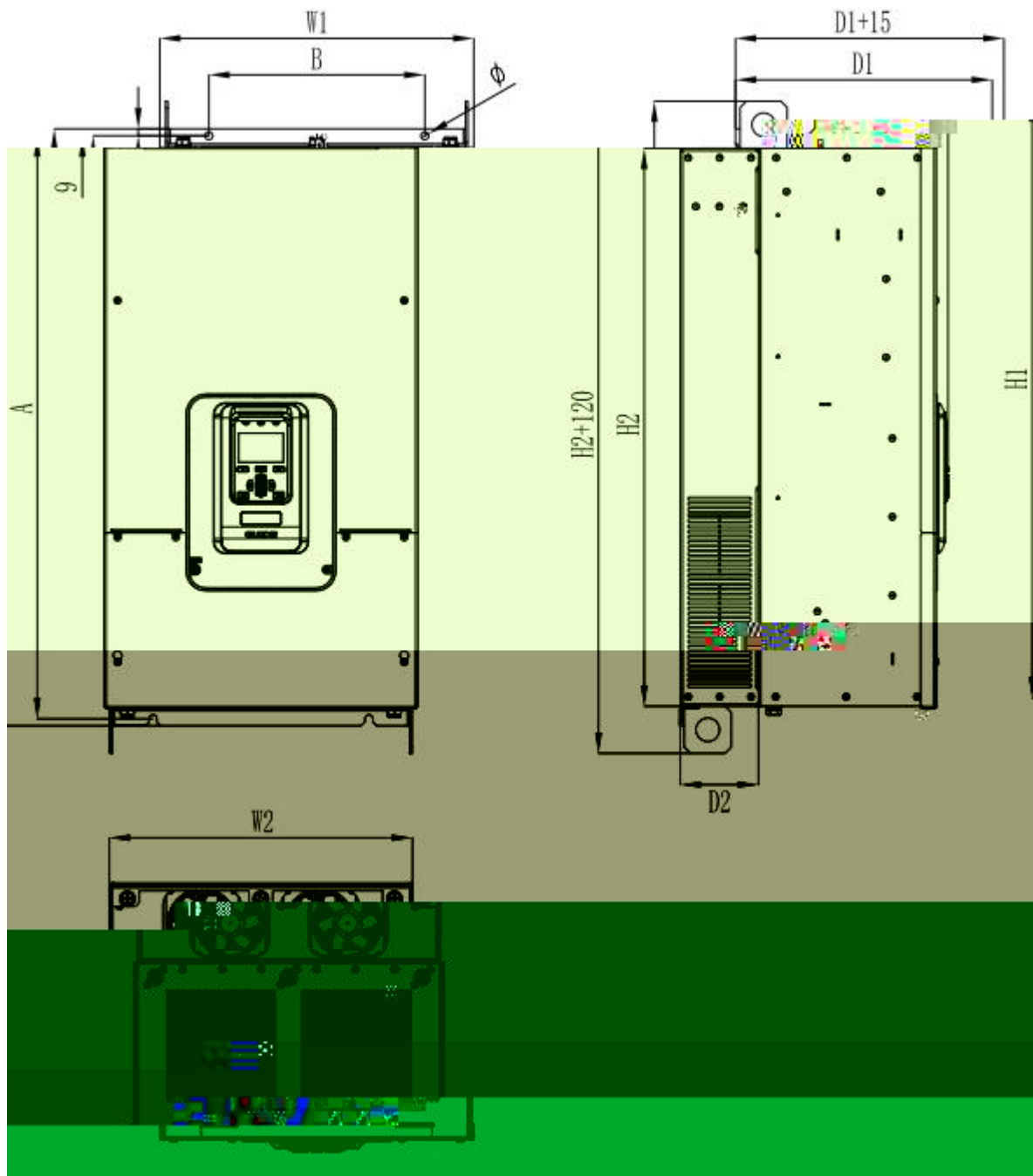
HF650-037-4-ZQ HF650-090-4-ZQ



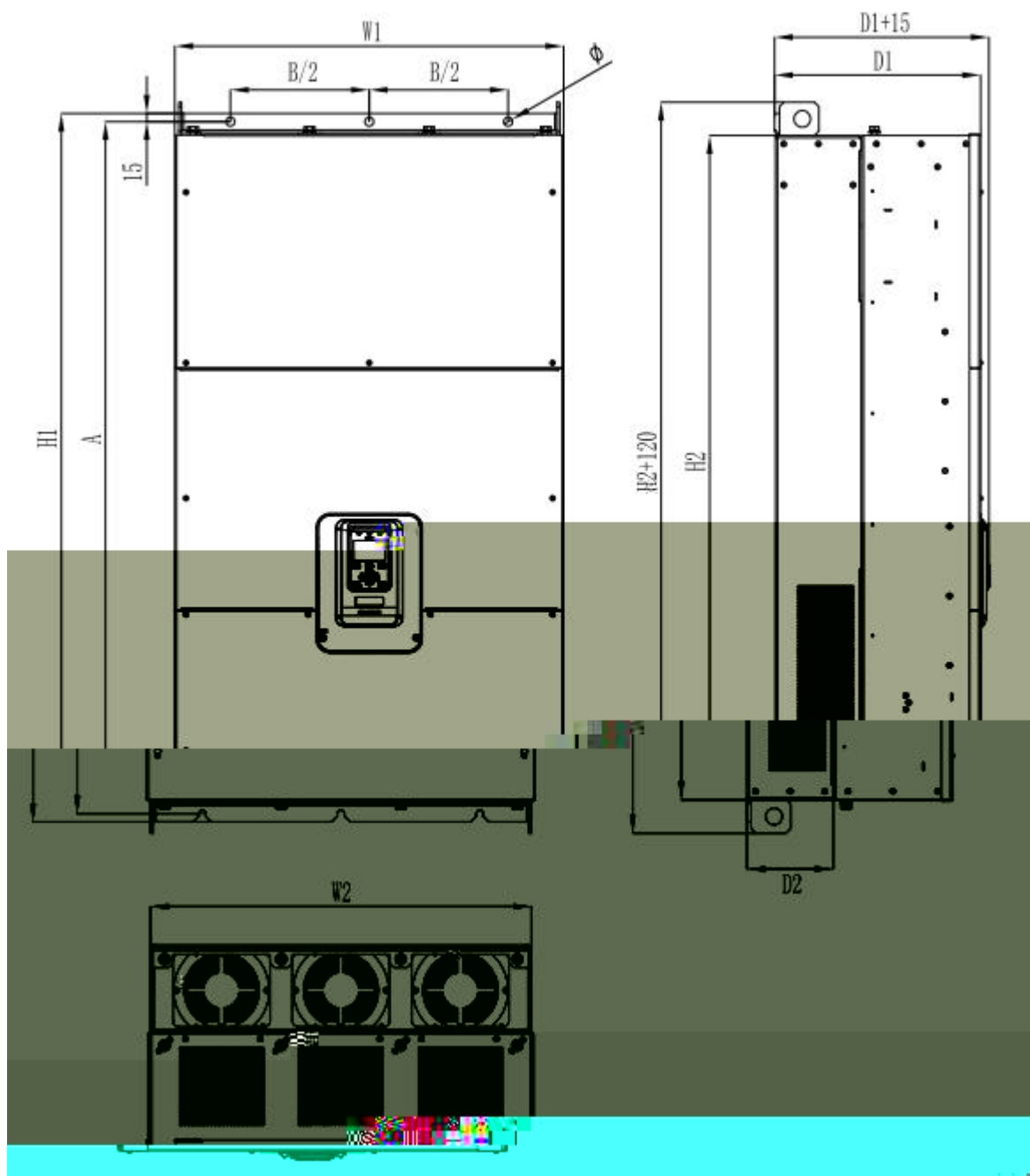
HF650-110-4-ZQ HF650-400-4-ZQ



2.5



15-16



17-19

		(mm)						mm			8.8	Kg
		H1	H2	W1	W2	D1	D2	A	B	φ	M	
15	37 KW	600	565	340	326	282	110	585	225	2- φ 9	4-M8	35
	45 KW											
	55 KW											
16	75 KW	760	710	400	386	327	100	742	275	2- φ 9	4-M8	52
	90 KW											
17	110 KW	930	850	490	476	335	155	900	350	3- φ 13	6-M12	108.5
	132 KW											
	160 KW											
18	185 KW	1140	1060	500	486	355	155	1110	350	3- φ 13	6-M12	146
	220 KW											
	250 KW											
	280 KW											
19	315 KW	1275	1195	700	686	370	155	1245	500	3- φ 15	6-M14	210
	355 KW											
	400 KW											

2.6

		380V 480V
		50/60Hz
		-15% +10%
		fLN ± 2 ± 4 ≤ 2 fLN/s
		0
		1
		0 300Hz

	1kHz	10kHz			
		0.01Hz		x0.1%	
V/F		(VC)	(SVC)	V/F	
	PG		PG		
	300Hz				
	0Hz/200%(VC	SVC)	0.8Hz/150%(V/F)		
	<5ms(SVC)	<5ms(VC)			
	± 5%(SVC)	± 3%(VC)			
	1:500(SVC)	1:1000(VC)			
	± 0.02%	(VC) ± 0.2%	(SVC) ± 0.5%	(V/F)	
	5	150%	1	200%	5

PID

DP CAN Modbus Ethernet Profinet

2

PID

/

		3000	
		+40	40
	1	1%	50
		-10	
		95%RH	
		-20	+60
		>0.85	>0.999
		98%	
		3	J14
		I0	J13
			PG
		IP20	
		2	
		≤ 80db	

2.7

1

200%

2

3.75Hz

50%

3

2.8

	[kW]	[kW]		[kW]	[kW]
HF650-037-4-ZQ	37	1.128	HF650-185- 0-		

3.

1.

/

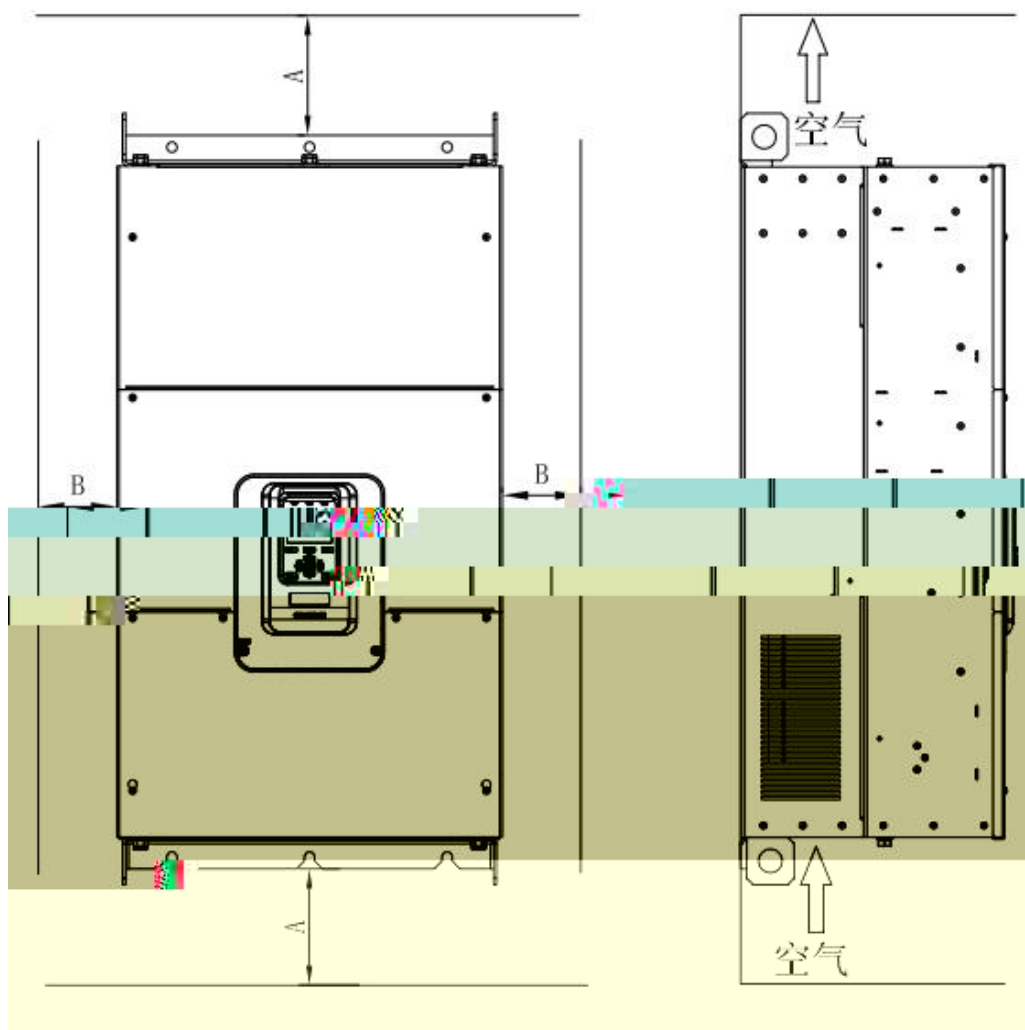
“

”

3.2

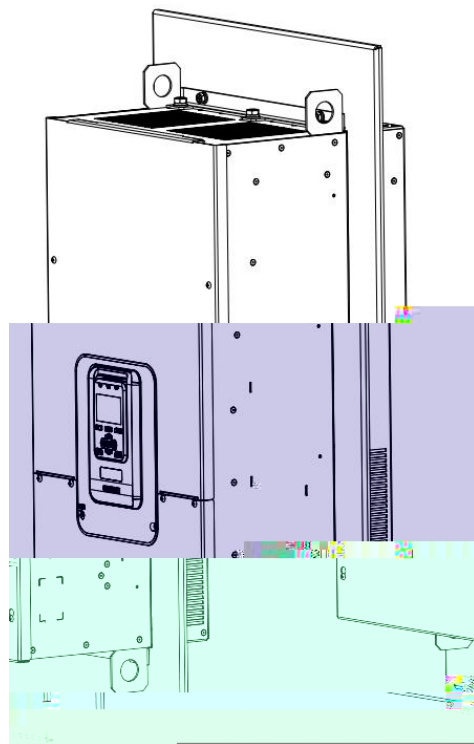
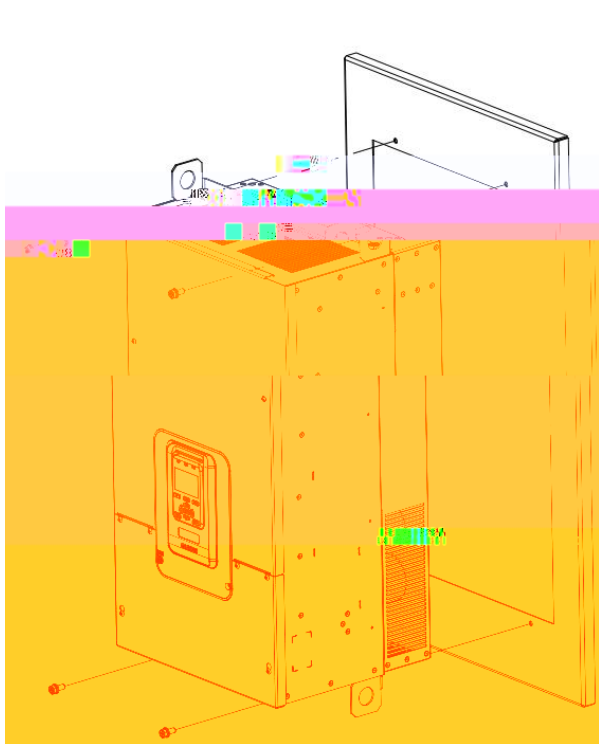
3.2.1

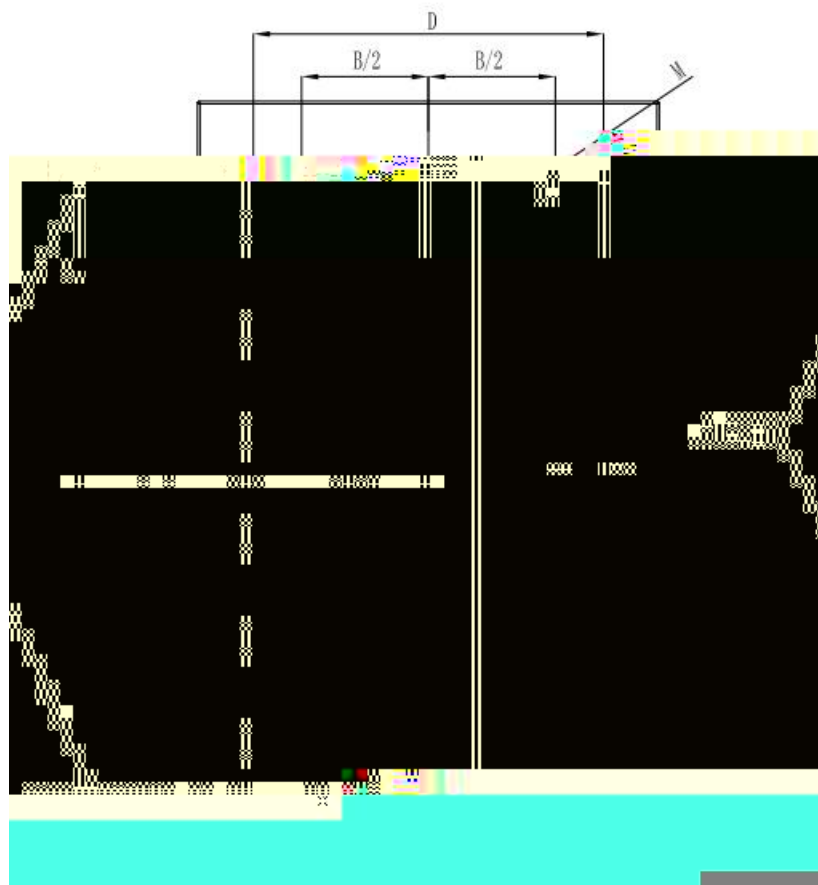
1



3-1

١٢٣٤٥٦٧٨٩١٠١١١٢١٣١٤١٥١٦١٧١٨١٩٢٠٢١٢٢٢٣٢٤٢٥٢٦٢٧٢٨٢٩٣٠٣١٣٢٣٣٣٤٣٥٣٦٣٧٣٨٣٩٤٠٤١٤٢٤٣٤٤٤٥٤٦٤٧٤٨٤٩٥٠٥١٥٢٥٣٥٤٥٥٥٦٥٧٥٨٥٩٦٠٦١٦٢٦٣٦٤٦٥٦٦٦٧٦٨٦٩٧٠٧١٧٢٧٣٧٤٧٥٧٦٧٧٧٨٧٩٨٠٨١٨٢٨٣٨٤٨٥٨٦٨٧٨٨٨٩٩٠٩١٩٢٩٣٩٤٩٥٩٦٩٧٩٨٩٩١٠١١١٢١٣١٤١٥١٦١٧١٨١٩٢٠٢١٢٢٢٣٢٤٢٥٢٦٢٧٢٨٢٩٣٠٣١٣٢٣٣٣٤٣٥٣٦٣٧٣٨٣٩٤٠٤١٤٢٤٣٤٤٤٥٤٦٤٧٤٨٤٩٥٠٥١٥٢٥٣٥٤٥٥٥٦٥٧٥٨٥٩٦٠٦١٦٢٦٣٦٤٦٥٦٦٦٧٦٨٦٩٧٠٧١٧٢٧٣٧٤٧٥٧٦٧٧٧٨٧٩٨٠٨١٨٢٨٣٨٤٨٥٨٦٨٧٨٨٨٩٩٠٩١٩٢٩٣٩٤٩٥٩٦٩٧٩٨٩٩





3-5

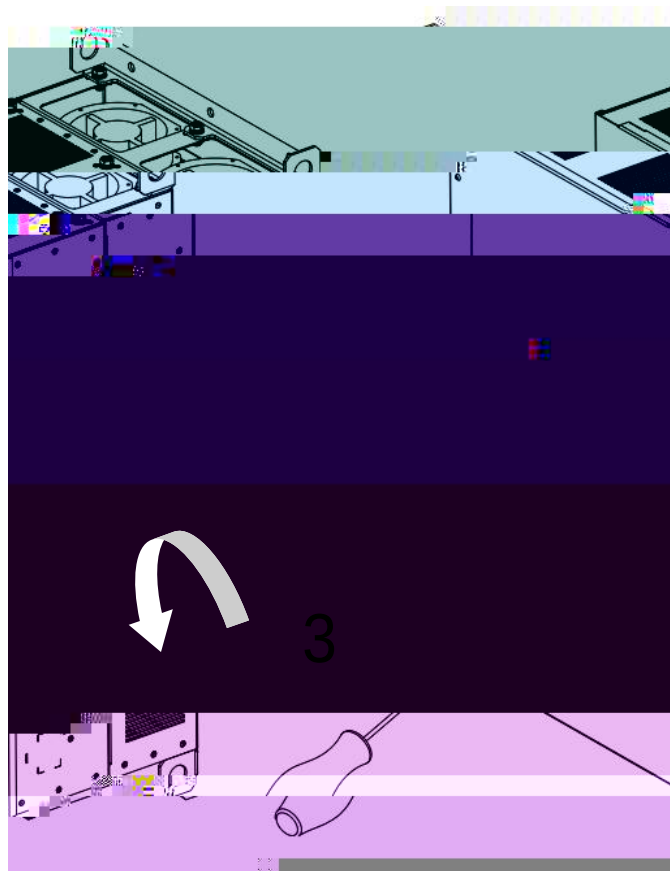
17-19

3

	(mm)		(mm)		
	A	B	C	D	
15	585	275	570	330	4-M6
16	742	275	715	390	4-M8
17	900	350	855	480	6-M12
18	1110	350	1065	490	6-M12
19	1245	500	1200	690	6-M14

3.3

- | | | | |
|---|---|---|-----|
| 1 | 1 | 4 | 5mm |
| 2 | 2 | | |
| 3 | 3 | | |



3-6

*

*

4.

4.1

- 1
- 2
- 3
- 4
- 5
- 6

10

U V W

14
15

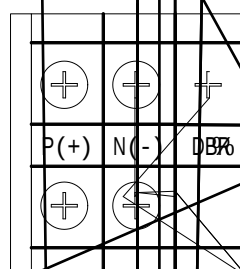
30 m

4.2

1

37kW ~ 75kW

+

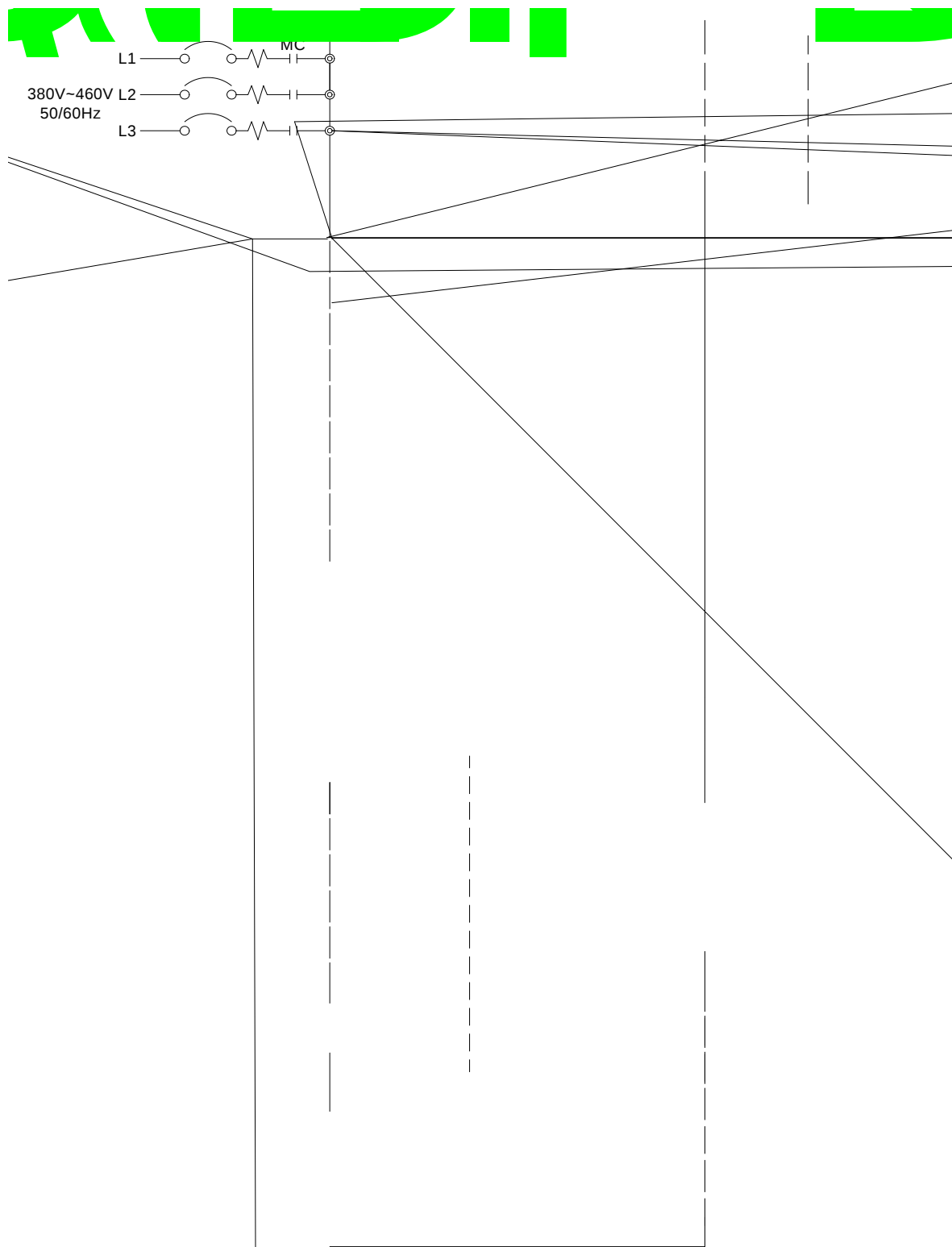


4

3									
1	+10V		10V						
2	GND								
3	AI1+/AV1	1			0/4	20mA			
		1			-10	10V			
4	AI1-	1							
5	AI2+/AV2	2			0/4	20mA			
		2			-10	10V			
6	AI2-	2							
7	A01	1			0/4	20mA	J1		
		I	a		0	10V	J1	V	b
8	A02	2			0/4	20mA	J2		
		I	a		0	10V	J2	V	b
9	DI1		1						
10	DI2		2						
11	DI3		3						
12	DI4		4						
13	DI5		5						
14	DI6		6						
15	DI7		7						
16	DI8		8						
17	PW								
18	COM	24V							
19	PW								
20	+24V	24V	+						
21	+24V	24V							
22	D01		1					DC24V	50mA
23	+24V	24V							
24	D02		2					DC24V	50mA

25	+24V	24V		
26	D03		3	DC24V 50mA
27	D04A		4	
28	D04C		4	
29	D04B		4	
30	D05A		5	
31	D05C		5	

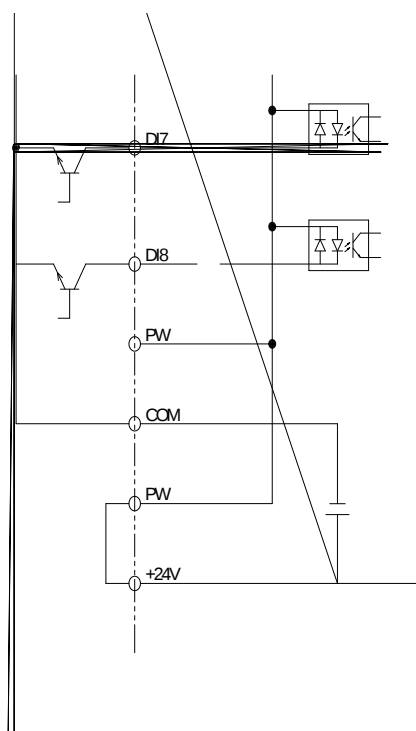
4.4



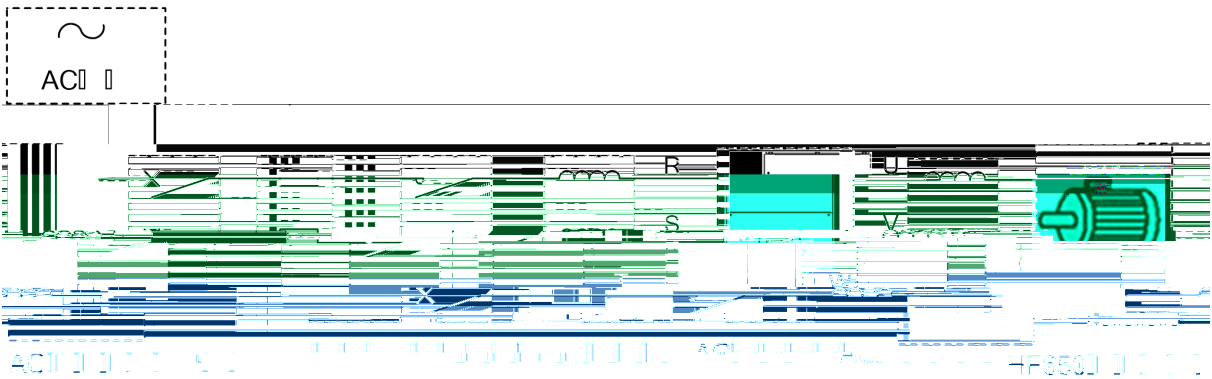
4.5

0V

NPN



4.6



AC	
	1 2
	()
AC	1 2 3
	1 2 3 HF650
AC	1 2 50m

4.7

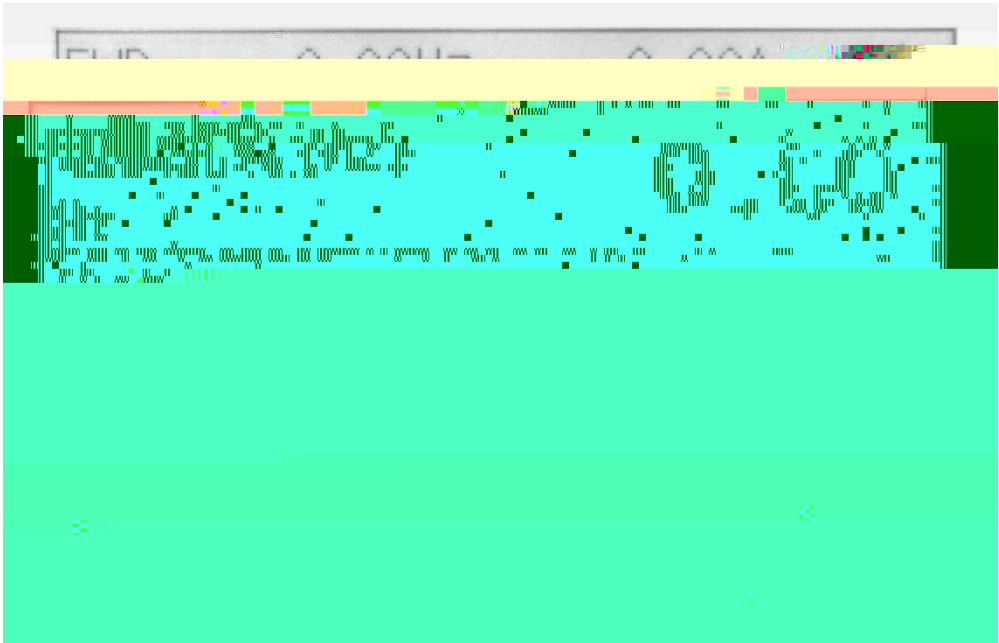
	A	/ CEFR	mm ² 40%	A (AC-3)
HF650-037-4-ZQ	94		16	95
HF650-045-4-ZQ	115		16	115
HF650-055-4-ZQ	155		25	150
HF650-075-4-ZQ	188		35	205
HF650-090-4-ZQ	215		50	245
HF650-110-4-ZQ	265		70	300
HF650-132-4-ZQ	330		95	410
HF650-160-4-ZQ	365		95	410
HF650-185-4-ZQ	438		120	475
HF650-220-4-ZQ	485		150	620
HF650-250-4-ZQ	545		70*2	620
HF650-280-4-ZQ	610		95*2	620
HF650-315-4-ZQ	668		120*2	2*410
HF650-355-4-ZQ	720		120*2	2*410
HF650-400-4-ZQ	820		150*2	2*475

4.8

		2%		1%	
HF650-037-4-ZQ	37kW	88A	159 uH	88A	79 uH
HF650-045-4-ZQ	45kW	113A	123 uH	113A	62 uH
HF650-055-4-ZQ	55kW	131A	106 uH	131A	53 uH
HF650-075-4-ZQ	75kW	178A	78 uH	178A	39 uH
HF650-090-4-ZQ	90kW	227A	62 uH	227A	31 uH

RUN STOP
LOCAL/REMOTE /

5.3



5

	FWD REV
	:HZ
	A
I	N N W E

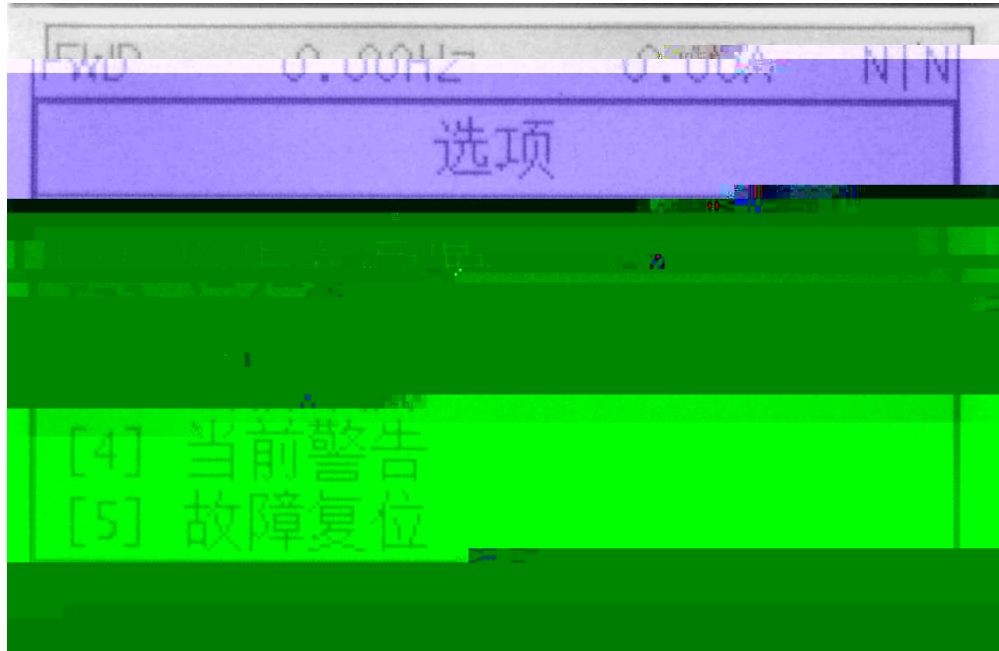
3

F1 F2

“ ” “ ” “ ” “ ”

” “ ”

ENTER



5

- | | |
|---|------------------|
| | Reference Set |
| 1 | |
| | Change Direction |
| 2 | |
| | Current Error |
| 3 | |
| | Current Warnings |
| 4 | |
| | Reset Error |
| 5 | |

6 Monitor Setting

7 Firmware Version



“ Enter ”

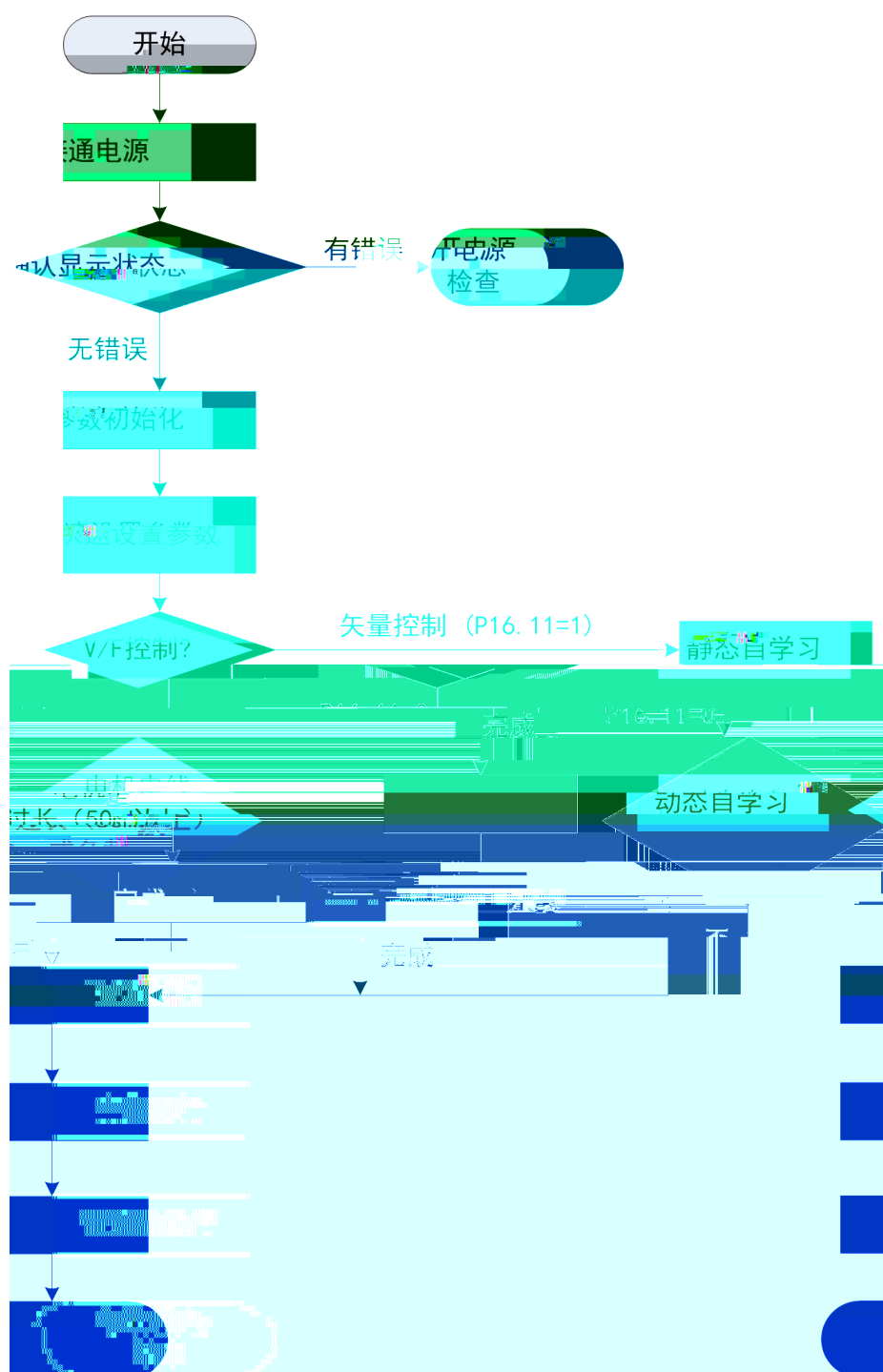
3 Fault Record

4 Access Permissions

5 Display Setting

6.

6.1



/

V/F

P16.11=0

V/F

P16.11=2

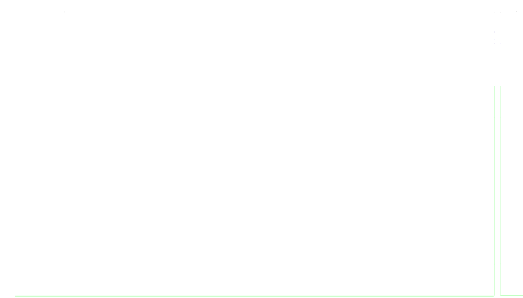
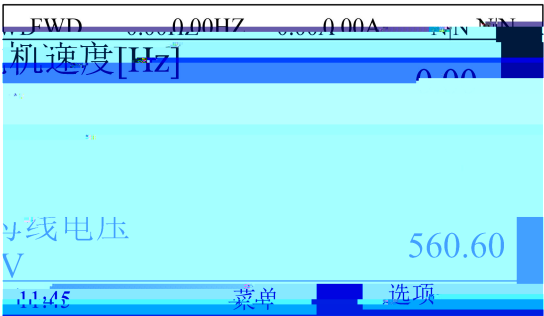
P16.11=1

6.2

6.2.1

- 1
- AC380~480V 50/60Hz
- 2
- U,V,W
- 3
- 4

6.2.2



		[4]DP [5]MODBUS [6]	
P8.3		[0] [1]	1
P7.0	[1]	0~300[%]	180%
P7.4	[1]	0~300[%]	235%
P7.19	[1]	100.0 720.0[%]	120%

6.2.5

1

P16.11

[1] [2]

[0] V/F

2

V/F

“

"

“

"

3

“

"

“

"

4

50%

6.2.6

HF650

	7.5%
	50%50%
	1/5
	P16
	V/F

6

6.2.7

1			
2	LOC/REM	LOCAL	LOCAL

3	ENTER	[1]	RUN
	RUN		5Hz
4			
5	4		50Hz
6	STOP		

6.2.8

1		
2		
3		
4		
5		
6		STOP

- 1
- 2
- 1
- 2

6.2.9

7.

7.1 P0

	[0]		
P0.0	[1]	0	1
			0

P0.

23		8.10
24		
25	FUNC 25	
26		
27	FUNC 27	
28		8.10
29 64	FUNC 29 FUNC 64	

P4

P4.0	1		0 64	0	
P4.1	2		0 64	0	
P4.2	3		0 64	0	
P4.3	4		0 64	0	
P4.4	5		0 64	0	
P4.16	1		0 500	0	
P4.17	2		0 500	0	
P4.18	3		0 500	0	
P4.19	4		0 500	0	

7

0

1

2

3

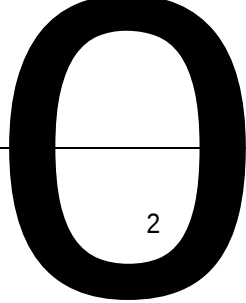
4

5

8.3

Ε.Σ.Ι.Ν.Ε. > | 8 ! ΝΥΣ ΕΥ- Β λbQ, ι^{ON}

8.3



18		1		2	
19		2			
20		3		4	
21	31	FUNC 21	FUNC 31		
32				AFE	
33	48	FUNC 33	FUNC 48		
49		PROFIBUS	1	PROFIBUS	1 1
50		PROFIBUS	2	PROFIBUS	2 1
51		PROFIBUS	00% ,	PROFIBUS	3

7.5

P5

P5.0	AI1	[0]				
		[1]0 +10V				
		[2]-10 +10V	0	3		1
		[3]0 20mA				
AI1						
P5.1	AI1		0.0	1000.0	25.0	
			[ms]		[ms]	
P5.2	AI1		-10.00	10.00	0.000	8.4
			[V]		[V]	
P5.3	AI1		-20.00	20.00	0.000	8.4
			[mA]		[mA]	8.4
P5.4	AI1		-10.00	10.00	0.000	8.4
			[V]		[V]	
P5.5	AI1		0.00	20.00	0.000	8.4
			[mA]		[mA]	
P5.6	AI1		-300.0			

AI1
[3]0 B
[5]-10 +10V
[7]0

		A12			
P5.19	A12		0.0 1000.0 [ms]	25.0 [ms]	
P5.20	A12	A12	-10.00 10.00 [V]	0.000 [V]	
P5.21	A12	A12	-20.00 20.00 [mA]	0.000 [mA]	
P5.22	A12	A12	-10.00 10.00 [V]	0.000 [V]	
P5.23	A12	A12	0.00 20.00 [mA]	0.000 [mA]	
P5.24	A12	A12	-300.0 300.0 [%]	0.0 [%]	
P5.25	A12	A12	-10.00 10.00 [V]	10.000 [V]	
P5.26	A12	A12	0.00 20.00 [mA]	20.000 [mA]	
P5.27	A12	A12	-300.0 300.0 [%]	100.0 [%]	

7.6

P6

P6.0 A01

7-1

0 14

2

P6.2 A01

A01

VO EVO 3 I

		A01			
P6.22	A02		0.0 1000.0 [ms]	10.0 [ms]	

7-1

0 (,

7.7

P7

P7.0	[1]	1	0.0 300.0 [%]	180.0 [%]	8.6
P7.1	[2]	2	0.0 300.0 [%]	180.0 [%]	8.6
P7.2	[3]	3	0.0 300.0 [%]	180.0 [%]	8.6
P7.3	[4]	4	0.0 300.0 [%]	180.0 [%]	8.6
P7.4	[1]	1	0.0 300.0 [%]	235.0 [%]	8.6
P7.5	[2]	2	0.0 300.0 [%]	235.0 [%]	8.6
P7.6	[3]	3	0.0 300.0 [%]	235.0 [%]	8.6
P7.7	[4]	4	0.0 300.0 [%]	235.0 [%]	8.6
P7.8	[1]	1	0.0 100.0 [%]	20.0 [%]	8.6
P7.9	[2]	2	0.0 100.0 [%]	20.0 [%]	8.6
P7.10	[3]	3	0.0 100.0 [%]	20.0 [%]	8.6
P7.11	[4]	4	0.0 100.0 [%]	20.0 [%]	8.6
P7.12			600 820 [V]	800 [V]	8.6
P7.13			300 500 [V]	350 [V]	8.6
P7.14			60.0 100.0 []	87.5 []	8.6
P7.15			50.0 100.0 []	80.0 []	8.6
P7.19	[1]	1	100.0 720.0 [%]	120.0 [%]	8.6
P7.20	[2]	2	100.0 720.0 [%]	120.0 [%]	8.6
P7.21	[3]	3	100.0 720.0 [%]	120.0 [%]	8.6

P7.22	[4]	4	100.0 [%]	720.0	120.0 [%]
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P7.60			0.10 3.00 [s]	0.30 [s]	
P7.64		[0] [1]	0 1	0	8.6
P7.65			-25 100 [V]	0 [V]	8.6
P7.66			-25 100 [V]	0 [V]	8.6
P7.69		[0] [1]	0 1	0	8.6
P7.70			-25 100 [V]	0 [V]	8.6
P7.71	1	[0] [1]	0 1	0	8.6
P7.73		[0] [1]	0 1	0	
P7.74			300 500 [V]	460 [V]	
P7.75			0.0 1000.0 [%]	100.0 [%]	
P7.76			0.00 300.00 [s]	1.00 [s]	
P7.77			0.0 200.0 [%]	15.0 [%]	
P7.94		[0] [1]	0 1	1	
P7.95		AFE	0.0 3000.0 [s]	15.0 [s]	
P7.96			0.00 300.00 [s]	0.00 [s]	

7.8	1	P8				
			[0]			
			[1]			
P8.0			[2]DP	0 4	0	
			[3]MODBUS			
			[4]			
P8.3			[0]	0 1	0	8.7
			[1]			
P8.6				0.00 300.00	0.00	8.7
				[s]	[s]	
P8.7				0.00 300.00	0.00	8.7
				[s]	[s]	
			[0] I/O			
			[1]	1		
			[2]	2		
P8.10			[3]	0 6	0	
			[4]DP			
			[5]MODBUS			
			[6]			
			[0]			
P8.13			[1]PROFIBUS	0 3	0	8.7
			[2]MODBUS			
			[3]			
P8.14				0.1 10.0	1.0	8.7
P8.15	1			0.0 300.0	100.0	8.7
				[%]	[%]	
P8.16	1	P8.15		0.0 300.0	3.00	8.7
				[s]	[s]	
P8.17	2			0.0 300.0	200.0	8.7
				[%]	[%]	
P8.18	2	P8.15	P8.17	0.0 300.0	4.00	8.7
				[s]	[s]	
P8.19	3			0.0 300.0	240.0	8.7
				[%]	[%]	

7.9 2 P9

P9.0			[0] [1] [2]DP [3]MODBUS [4]	0 4	0	
P9.3			[0] [1]	0 1	0	8.7
P9.6				0.00 300.00 [s]	0.00 [s]	8.7
P9.7				0.00 300.00 [s]	0.00 [s]	8.7
P9.10			[0] I/O [1] 1 [2] 2 [3] [4]DP [5]MODBUS [6]	0 6	0	
P9.13			[0] [1]PROFIBUS [2]MODBUS [3]	0 3	0	8.7
P9.14				0.1 10.0	1.0	8.7
P9.15	1			0.0 300.0 [%]	100.0 [%]	8.7
P9.16	1	P9.15		0.0 300.0 [s]	3.00 [s]	8.7
P9.17	2			0.0 300.0 [%]	200.0 [%]	8.7
P9.18	2	P9.15	P9.17	0.0 300.0 [s]	4.00 [s]	8.7
P9.19	3			0.0 300.0 [%]	240.0 [%]	8.7

P9.20	3	P9.17	P9.19	0.0	300.0	7.00	8.7
				[s]	[s]		
P9.21	4			0.0	300.0	300.0	8.7
				[%]	[%]		
P9.22	4	P9.19	P9.21	0.0	300.0	10.00	8.7
				[s]	[s]		
P9.23	5			0.0	300.0	300.0	8.7
				[%]	[%]		
P9.24	5	P9.21	P9.23	0.0	300.0	10.00	8.7
				[s]	[s]		
P9.25	6			0.0	300.0	300.0	8.7
				[%]	[%]		
P9.26	6	P9.23	P9.25	0.0	300.0	10.00	8.7
				[s]	[s]		
P9.27	7			0.0	300.0	300.0	8.7
				[%]	[%]		
P9.28	7	P9.25	P9.27	0.0	300.0	10.00	8.7
				[s]	[s]		
P9.29	8			0.0	300.0	300.0	8.7
				[%]	[%]		
P9.30	8	P9.27	P9.29	0.0	300.0	10.00	8.7
				[s]	[s]		
P9.32		[0] [1]PROFIBUS [2]MODBUS [3]		0	3	0	8.7
P9.33				0.1	10.0	1.0	8.7

P9.39	3	P9.36	P9.38	0.0 300.0
				[se.00]

7.10 3 P10

P10.0		[0] [1] [2]DP [3]MODBUS [4]	0 4	0	
P10.3		[0] [1]	0 1	0	8.7
P10.6			0.00 300.00 [s]	0.00 [s]	8.7
P10.7			0.00 300.00 [s]	0.00 [s]	8.7
P10.10		[0] I/O [1] 1 [2] 2 [3] [4]DP [5]MODBUS [6]	0 6	0	
P10.13		[0] [1]PROFIBUS [2]MODBUS [3]	0 3	0	8.7
P10.14			0.1 10.0	1.0	8.7
P10.15	1		0.0 300.0 [%]	100.0 [%]	8.7
P10.16	1	P10.15	0.0 300.0 [s]	3.00 [s]	8.7
P10.17	2		0.0 300.0 [%]	200.0 [%]	8.7
P10.18	2	P10.15 P10.17	0.0 300.0 [s]	4.00 [s]	8.7
P10.19	3		0.0 300.0 [%]	240.0 [%]	8.7

7.11 4 P11

P11.0		[0] [1] [2]DP [3]MODBUS [4]	0 4	0	
P11.3		[0] [1]	0 1	0	8.7
P11.6			0.00 300.00 [s]	0.00 [s]	8.7
P11.7			0.00 300.00 [s]	0.00 [s]	8.7
P11.10		[0] I/O [1] 1 [2] 2 [3] [4]DP [5]MODBUS [6]	0 6	0	
P11.13		[0] [1]PROFIBUS [2]MODBUS [3]	0 3	0	8.7
P11.14			0.1 10.0	1.0	8.7
P11.15	1		0.0 300.0 [%]	100.0 [%]	8.7
P11.16	1	P11.15	0.0 300.0 [s]	3.00 [s]	8.7
P11.17	2		0.0 300.0 [%]	200.0 [%]	8.7
P11.18	2	P11.15 P11.17	0.0 300.0 [s]	4.00 [s]	8.7
P11.19	3		0.0 300.0 [%]	240.0 [%]	8.7

B 8.7

7.12	1	P12			
P12.0		[0]	0	1	1
		[1]			8.8
		[0] [%]			
P12.1		[1] [Hz]	0	2	1
		[2] [rpm]			
P12.2	1		0.0	3000.0	10.0
P12.3	2		0.0	3000.0	20.0
P12.4	3		0.0	3000.0	35.0
P12.5	4		0.0	3000.0	50.0
P12.6	5		0.0	3000.0	50.0
P12.7	6		0.0	3000.0	50.0
P12.8					

P12.27			0.00 2.00 [s]	0.00 [s]	8.8
P12.28			0.00 2.00 [s]	0.07 [s]	8.8
P12.29			0.00 2.00 [s]	0.07 [s]	8.8
P12.32			0.0 20.0 [%]	0.0 [%]	8.8
P12.33			0.0 20.0 [%]	0.0 [%]	8.8
P12.34			0.00 2.00 [s]	0.00 [s]	8.8
P12.35			0.00 2.00 [s]	0.00 [s]	8.8
P12.36			0.00 2.00 [s]	0.50 [s]	8.8
P12.37			0.00 2.00 [s]	0.50 [s]	8.8

7.13	2	P13				
P13.0		[0]	0	1	1	8.8
		[1]				
		[0] [%]				
P13.1		[1] [Hz]	0	2	1	
		[2] [rpm]				
P13.2	1		0.0	3000.0	10.0	
P13.3	2		0.0			

P13.27			0.00 2.00 [s]	0.00 [s]	8.8
P13.28			0.00 2.00 [s]	0.07 [s]	8.8
P13.29			0.00 2.00 [s]	0.07 [s]	8.8
P13.32			0.0 20.0 [%]	0.0 [%]	8.8
P13.33			0.0 20.0 [%]	0.0 [%]	8.8
P13.34			0.00 2.00 [s]	0.00 [s]	8.8
P13.35			0.00 2.00 [s]	0.00 [s]	8.8
P13.36			0.00 2.00 [s]	0.50 [s]	8.8
P13.37			0.00 2.00 [s]	0.50 [s]	8.8

7.14	3	P14				
P14.0		[0]	0	1	1	8.8
		[1]				
		[0] [%]				
P14.1		[1] [Hz]	0	2	1	
		[2] [rpm]				
P14.2	1		0.0	3000.0	10.0	
P14.3	2		0.0	3000.0	20.0	
P14.4						

P14.27			0.00 2.00 [s]	0.00 [s]	8.8
P14.28			0.00 2.00 [s]	0.07 [s]	8.8
P14.29			0.00 2.00 [s]	0.07 [s]	8.8
P14.32			0.0 20.0 [%]	0.0 [%]	8.8
P14.33			0.0 20.0 [%]	0.0 [%]	8.8
P14.34			0.00 2.00 [s]	0.00 [s]	8.8
P14.35			0.00 2.00 [s]	0.00 [s]	8.8
P14.36			0.00 2.00 [s]	0.50 [s]	8.8
P14.37			0.00 2.00 [s]	0.50 [s]	8.8

7.15	4	P15				
P15.0		[0]	0	1	1	8.8
		[1]				
		[0] [%]				
P15.1		[1] [Hz]	0	2	1	
		[2] [rpm]				
P15.2	1		0.0	3000.0	10.0	
P15.3	2		0.0	3000.0	20.0	
P15.4	3		0.0			

P15.27			0.00 2.00 [s]	0.00 [s]	8.8
P15.28			0.00 2.00 [s]	0.07 [s]	8.8
P15.29			0.00 2.00 [s]	0.07 [s]	8.8
P15.32			0.0 20.0 [%]	0.0 [%]	8.8
P15.33			0.0 20.0 [%]	0.0 [%]	8.8
P15.34			0.00 2.00 [s]	0.00 [s]	8.8
P15.35			0.00 2.00 [s]	0.00 [s]	8.8
P15.36			0.00 2.00 [s]	0.50 [s]	8.8
P15.37			0.00 2.00 [s]	0.50 [s]	8.8

7.16 1 V/F P16

P16.0			320 460 [V]	380 [V]	
P16.2			0.0 4000.0 [kW]	[kW]	
P16.3			320 460 [V]	380 [V]	
P16.4			0.0 6500.0 [A]	[A]	
P16.5			0.0 300.0 [Hz]	50.0 [Hz]	
P16.6			0 6000 [rpm]	1465 [rpm]	
P16.7			2 12 [pole]	4 [pole]	8.9
P16.9			0 7200 [rpm]	1500 [rpm]	8.9
P16.11		[0]V/F [1] [2] [3] [4]	0 4	0	
P16.12			1.00 10.00 [kHz]	3.00 [kHz]	8.9
P16.14	V/F	[0] V/F [1] V/F [2]	0 3	0	8.9
P16.15		[0] [1]	0 1	0	8.9
P16.16			2 500 [ms]	500 [ms]	
P16.17	V/F	[0] [1]	0 1	0	
P16.18			10 1000 [ms]	200 [ms]	
P16.19		[0] [1]	0 1	0	

P16.22			0.00	100.00	0.00	8.9
			[s]		[s]	
P16.23		V/F	0.00	300.00	0.00	
			[Hz]		[Hz]	
P16.24		V/F	0.00	300.00	50.00	
			[Hz]		[Hz]	
P16.25			0.0	120.0	100.0	
			[%]		[%]	
P16.26	V/F	V/F	0.00	10.00	0.75	8.9
			[%]		[%]	
P16.27			0.0	200.0	100.0	8.9
			[%]		[%]	
P16.30			0.0	100.0	0.0	8.9
			[%]		[%]	
P16.33	V/F	V/F	0	6	2	8.9
P16.34	V/F	1	0.0	300.0	5.0	
			[Hz]		[Hz]	
P16.35	V/F	1	0.0	125.0	11.5	
			[%]		[%]	
P16.36	V/F	2	0.0	300.0	50.0	
			[Hz]		[Hz]	
P16.37	V/F	2	0.0	125.0	100.0	
			[%]		[%]	
P16.38	V/F	3	0.0	300.0	50.0	
			[Hz]		[Hz]	
P16.39	V/F	3	0.0	125.0	100.0	
			[%]		[%]	
P16.40	V/F	4	0.0	300.0	50.0	
			[Hz]		[Hz]	
P16.41	V/F	4	0.0	125.0	100.0	
			[%]		[%]	
P16.42	V/F	5	0.0	300.0	50.0	
			[Hz]		[Hz]	
P16.43	V/F	5	0.0	125.0	100.0	
			[%]		[%]	
P16.44	V/F	6	0.0	300.0	50.0	
			[Hz]		[Hz]	
P16.45	V/F	6	0.0	125.0	100.0	
			[%]		[%]	

	[0]				
P16.48	[1]PID	1	0	3	0
	[2]PID	2			
	[3]				
P16.50			0.00	300.00	0.00
			[s]	[s]	8.9
P16.51			0.0	150.0	70.0
			[%]	[%]	8.9
P16.52			0.00	5.00	0.00
			[Hz]	[Hz]	8.9
P16.54			0.00	300.00	0.00
			[s]	[s]	8.9
P16.55			0.0	150.0	75.0
			[%]	[%]	8.9
P16.56			0.00	5.00	0.00
			[Hz]	[Hz]	8.9
P16.59			0.0	1000.0	100.0
			[%]	[%]	
P16.60			0.0	1000.0	100.0
			[%]	[%]	
P16.61	“	oŵ			

[æ]

7.17 2 V/F P17

P17.22		0.00 100.00 [s]	0.00 [s]	8.9
P17.23	V/F	0.00 300.00 [Hz]	0.00 [Hz]	
P17.24	V/F	0.00 '		

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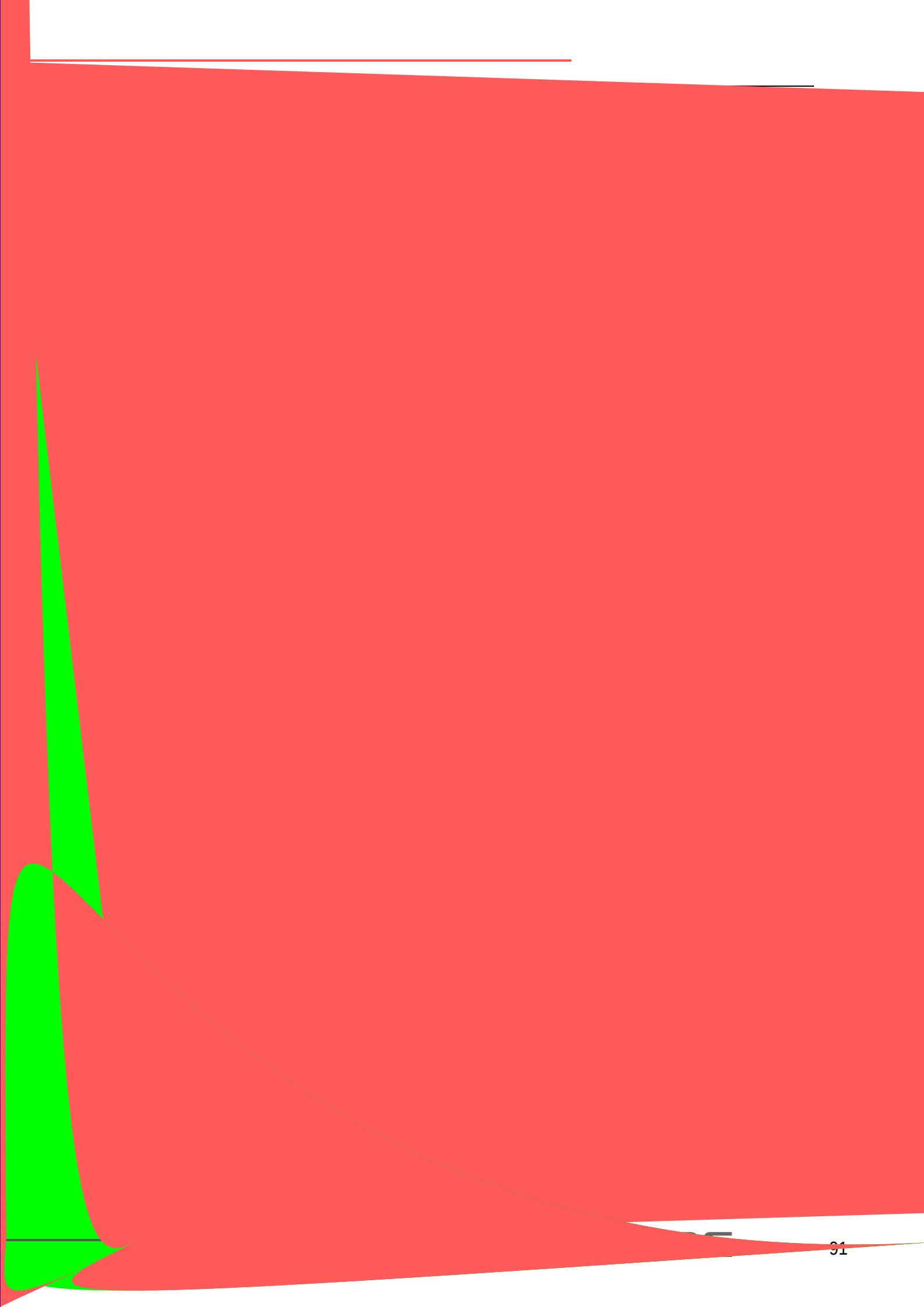
7.18 3 V/F P18

P18.0			320 460 [V]	380 [V]	
P18.2			0.0 4000.0 [kW]	[kW]	
P18.3			320 460 [V]	380 [V]	
P18.4			0.0 6500.0 [A]	[A]	
P18.5			0.0 300.0 [Hz]	50.0 [Hz]	
P18.6			0 6000 [rpm]	1465 [rpm]	
P18.7			2 12 [pole]	4 [pole]	8.9
P18.9			0 7200 [rpm]	1500 [rpm]	8.9
P18.11		[0]V/F [1] [2] [3] [4]	0 4	0	
P18.12			1.00 10.00 [kHz]	3.00 [kHz]	8.9
P18.14	V/F	[0] V/F [1] V/F [2]	0 3	0	8.9
P18.15		[0] [1]	0 1	0	8.9
P18.16			2 500 [ms]	500 [ms]	
P18.17	V/F	[0] [1]	0 1	0	
P18.18			10 1000 [ms]	200 [ms]	
P18.19		[0] [1]	0 1	0	

P18.22		0.00 100.00 [s]	0.00 [s]	8.9
P18.23	V/F	0.00 300.00 [Hz]	0.00 [Hz]	

P18.48	[0]				
	[1]PID 1			0 3	0
	[2]PID 2				
	[3]				
P18.50		0.00	300.00	0.00	8.9
		[s]		[s]	
P18.51		0.0	150.0	70.0	8.9
		[%]		[%]	
P18.52		0.00	5.00	0.00	8.9
		[Hz]		[Hz]	
P18.54		0.00	300.00	0.00	8.9
		[s]		[s]	
P18.55		0.0	150.0	75.0	8.9
		[%]		[%]	
P18.56		0.00	5.00	0.00	8.9
		[Hz]		[Hz]	
P18.59		0.0	1000.0	100.0	
		[%]		[%]	
P18.60		0.0	1000.0	100.0	
		[%]		[%]	
P18.61		0.0	1000.0	100.0	
		[%]		[%]	
P18.62		0.0	1000.0	100.0	
		[%]		[%]	
P18.64 V/F	V/F	0.0	1000.0	100.0	8.9
		[%]		[%]	
P18.66	V/F	0.0	1000.0	100.0	
		[%]		[%]	
P18.67		0.0	1000.0	100.0	
		[%]		[%]	
P18.68		0.0	1000.0	100.0	
		[%]		[%]	
P18.69		0.0	1000.0	100.0	
		[%]		[%]	
P18.70		0.0	1000.0	100.0	
		[%]	≤	[%]	

7.19	4	V/F	P19				
P19.0				320 460	380		
				[V]	[V]		
P19.2				0.0 4000.0			
				[kW]	[kW]		
P19.3				320 460	380		
				[V]	[V]		
P19.4				0.0 6500.0			
				[A]	[A]		
P19.5				0.0 300.0	50.0		
				[Hz]	[Hz]		
P19.6				0 6000	1465		
				[rpm]	[rpm]		
P19.7				2 12	4		8.9
				[pole]	[pole]		
P19.9				0 7200	1500		8.9
				[rpm]	[rpm]		
			[0]V/F				
			[1]				
P19.11			[2]	0 4	0		
			[3]				
			[4]				
P19.12				1.00 10.00	3.00		8.9
				[kHz]	[kHz]		
			[0]]k				
P19.14	V/F						



7.20 1 P20

P20.0		[0] [1]	0 1	0	8.10
P20.1		[0] [1] 1 [2] 2 [3] [4] P20.3 [5]DP [6]MODBUS [7]	0 7	0	8.10
P20.2			0 7	0	
P20.3			-300.0 300.0 [%]	0.0 [%]	8.10
P20.5			0 1000 [ms]	0 [ms]	
P20.6			0.0 200.0 [%]	100.0 [%]	8.10
P20.7		[0] [1] P20.8 P20.9 [2] 1 [3] 2 [4] [5]DP [6]MODBUS [7]	0 7	0	8.10
P20.8		P20.7 [1]	0.0 300.0 [%]	200.0 [%]	8.10
P20.9		P20.7 [1]	0.0 300.0 [%]	200.0 [%]	8.10
P20.11			0 1000 [ms]	0 [ms]	
P20.12	2x		0.0 300.0 [%]	100.0 [%]	

P20.31					0.0 100.0	5.0	
					[%]	[%]	
P20.32					0.0 100.0	5.0	
					[%]	[%]	
P20.34	[0]				0 1	0	
	[1]						
P20.35					0.0 100.0	0.0	
					[s]	[s]	
P20.36					50.0 150.0	110.0	
					[%]	[%]	
P20.37					0.0 150.0	100.0	8.10
					[%]	[%]	
P20.38					0.0 100.0	25.0	8.10
					[%]	[%]	
P20.39					0.0 120.0	100.0	8.10
					[%]	[%]	
P20.40					0.0 150.0	100.0	8.10
					[%]	[%]	
P20.41					0.0 150.0	135.0	
					[%]	[%]	
P20.42	[0]				0 1	1	
	[1]						
P20.43					25 1000	75	
					[ms]	[ms]	
P20.44		2 000	0	≤ ≤	25 1000	250	
					[ms]	[ms]	
P20.45							

P20.53	Kp		0.0 1000.0 [%]	100.0 [%]	
P20.54	Ki		0.0 1000.0 [%]	100.0 [%]	
P20.55			0.0 1000.0 [%]	100.0 [%]	8.10
P20.56			0.0 1000.0 [%]	100.0 [%]	8.10
P20.59	DR00P	DR00P	0.0 100.0 [%]	5.0 [%]	
P20.60	DR00P	0 DR00P	0.0 100.0 [%]	0.0 [%]	8.10
P20.61	DR00P	DR00P	30 2000 [ms]	50 [ms]	8.10
P20.62			0.0 1000.0 [%]	100.0 [%]	8.10
P20.63			0.0 1000.0 [%]	100.0 [%]	8.10
P20.98		()	0.01 300.00 [s]	0.75 [s]	
P20.99			0.00 10.00 [%]	0.00 [%]	

P21.53	Kp		0.0 1000.0 [%]	100.0 [%]	
P21.54	Ki		0.0 1000.0 [%]	100.0 [%]	
P21.55			0.0 1000.0 [%]	100.0 [%]	8.10
P21.56			0.0 1000.0 [%]	100.0 [%]	8.10
P21.59	DR00P	DR00P	0.0 100.0 [%]	5.0 [%]	
P21.60	DR00P	0 DR00P	0.0 100.0 [%]	0.0 [%]	8.10
P21.61	DR00P	DR00P	30 2000 [ms]	50 [ms]	8.10
P21.62			0.0 1000.0 [%]	100.0 [%]	8.10
P21.63			0.0 1000.0 [%]	100.0 [%]	8.10
P21.98		()	0.01 300.00 [s]	0.75 [s]	
P21.99			0.00 10.00 [%]	0.00 [%]	

7

3

P22

P22.0

[0]

0 1

0

8.10

[1]

[0]

[1]

1

[2]

2

P22.1

[3]

0 7

0

8.10

[4]

P22.3

[5]DP

[6]MODBUS

[7]

P22.2

0 7

0

P22.3

-300.0 300.0

0.0

8.10

[%]

[%]

P22.5

0 1000

0

P22.6

0.0 200.0

100.0

[%]

[%]

[%]

[%]

[%]

[%]

300.0

0.0

%

[] 2]

[]

[0]MODBUS

[2]B

[4]

MODBUS=

[3

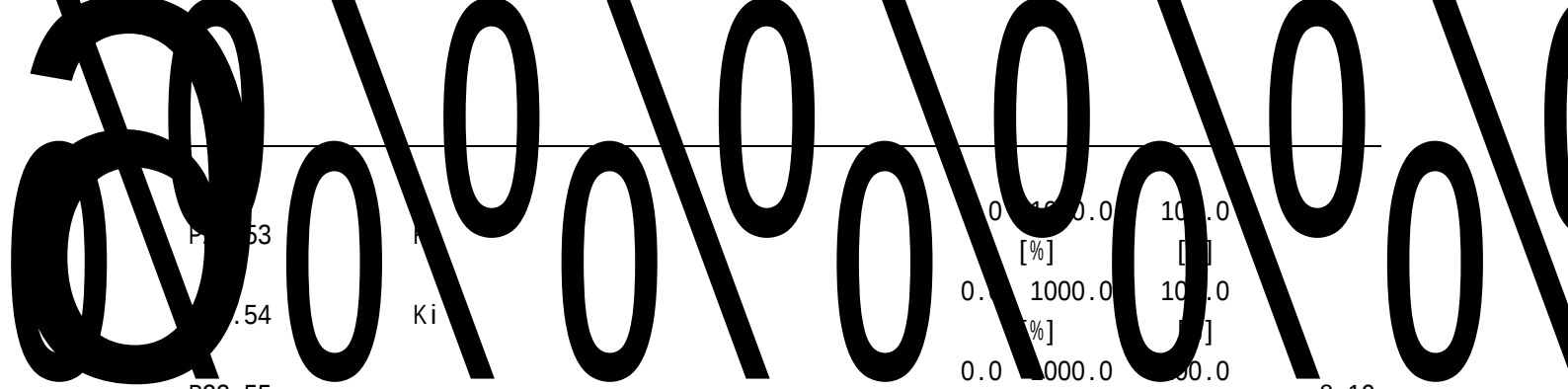
[]

[]

[]

[0

P22.13			20.0 500.0 [ms]	100.0 [ms]	8.10
P22.14		1	0 60000	1024	
P22.15	[0] [1]		0 1	0	8.10
P22.16			0.0 300.0 [%]	100.0 [%]	
P22.17			0.0 300.0 [%]	100.0 [%]	
P22.18			0.0 300.0 [%]	0.0 [%]	
P22.19			0.0 300.0 [%]	0.0 [%]	
P22.20	[0] [1]		0 1	0	
P22.21	[0] [1]		0 1	0	
P22.22			0.0 300.0 [%]	160.0 [%]	
P22.23			0.0 200.0 [%]	20.0 [%]	
P22.24			0.0 300.0 [%]	100.0 [%]	
P22.25			0.0 200.0 [%]	100.0 [%]	
P22.26			0.0 1000.0 [%]	0.0 [%]	
P22.27			0.00 15.00 [%]	2.00 [%]	
P22.28					



P22.53	h	0	1000.0	100.0	
			[%]	[%]	
P22.54	Ki	0.0	1000.0	100.0	
			[%]	[%]	
P22.55		0.0	1000.0	100.0	8.10
			[%]	[%]	
P22.56		0.0	1000.0	100.0	8.10
			[%]	[%]	
P22.59	DRROP	DRROP	0.0	100.0	5.0
			[%]	[%]	
P22.60	DRROP	0	DRROP	0.0	100.0
				[%]	[%]
P22.61	DRROP	DRROP	30	2000	50
			[ms]	[ms]	
P22.62			0.0	1000.0	100.0
			[%]	[%]	
P22.63			0.0	1000.0	100.0
			[%]	[%]	
P22.98		(	0.01	300.00	0.75
		)	[s]	[s]	
P22.99			0.00	10.00	
			[%]		

7

4

P23

P23.0

[0]

0 1

0

8.10

[1]

[0]

[1]

1

[2]

2

P23.1

[3]

0 7

0

8.10

[4]

P23.3

[5]DP

[6]MODBUS

[7]

P23.2

0 7

0

P23.3

-300.0 300.0

0.0

8.10

[%]

[%]

P23.5

0 1000

0

P23.6

0.0 200.0

100.0

[%]

[%]

[%]

[%]

300.0

0.0

%

[] 2]

[]

[0]MODBUS

[2]B

[4]

MODBUS=

[3

[]

[]

[]

[0

7

P23.13

P23.53	Kp			0.0	1000.0	100.0	
				[%]		[%]	
P23.54	Ki			0.0	1000.0	100.0	
				[%]		[%]	
P23.55				0.0	1000.0	100.0	8.10
				[%]		[%]	
P23.56				0.0	1000.0	100.0	8.10
				[%]		[%]	
P23.59	DR00P		DR00P	0.0	100.0	5.0	
				[%]		[%]	
P23.60	DR00P	0	DR00P	0.0	100.0	0.0	8.10
		$\frac{v}{2}$	(, m "	[%]		[%]	
P23.61	DR00P						

b 3'00

T000

0 0 00'0 '



P33.18	[W2]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33.19	[W3]	7-2	0 37	0	
P33.20	[W3]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33.21	[W4]	7-2	0 37	1	
P33.22	[W4]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33.23	[W5]	7-2	0 37	18	
P33.24	[W5]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	2	
P33.25	[W6]	7-2	0 37	21	
P33.26	[W6]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	1	
P33.27	[W7]	7-2	0 37	22	
P33.28	[W7]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	1	
P33.29	[W8]	7-2	0 37	23	
P33.30	[W8]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	1	

P33.44	[W15]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33.45	[W0]	7-3	0 48	0	
P33.46	[W0]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	
P33.47	[W1]	7-3	0 48	0	
P33.48	[W1]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	
P33.49	[W2]	7-3	0 48	0	
P33.50	[W2]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	
P33.51	[W3]	7-3	0 48	0	
P33.52	[W3]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	
P33.53	[W4]	7-3	0 48	1	

P33.54	[W4]	$[0] \times 1$ $[1] \times 10$ $[2] \times 100$ $[3] \times 1000$ $[4] \times 10000$ $[5] [\%] \times 1$ $[6] [\%] \times 10$ $[7] [\%] \times 100$	0 7	0	
P33.55	[W5]	7-3	0 48	19	
P33.56	[W5]	$[0] \times 1$ $[1] \times 10$ $[2] \times 100$ $[3] \times 1000$ $[4] \times 10000$ $[5] [\%] \times 1$ $[6] [\%] \times 10$ $[7] [\%] \times 100$	0 7	2	
P33.57	[W6]	7-3	0 48	26	
P33.58	[W6]	$[0] \times 1$ $[1] \times 10$ $[2] \times 100$ $[3] \times 1000$ $[4] \times 10000$ $[5] [\%] \times 1$ $[6] [\%] \times 10$ $[7] [\%] \times 100$	0 7	6	
P33.59	[W7]	7-3	0 48	30	
P33.60	[W7]	$[0] \times 1$ $[1] \times 10$ $[2] \times 100$ $[3] \times 1000$ $[4] \times 10000$ $[5] [\%] \times 1$ $[6] [\%] \times 10$ $[7] [\%] \times 100$	0 7	1	
P33.61	[W8]	7-3	0 48	14	

3.62

[W8]

[0] × 1
[1] × 10
[2] × 100
[3] × 1000
[4] × 10000
[5] [%] × 1
[6] [%] × 10
[7] [%] × 100

0 7 0

P33.63

[W9]

7-3

0 48 13

P33.64

[W9]

[0] × 1
[1] × 10
[2] × 100
[3] × 1000
[4] × 10000
[5] [%] × 1
[6] [%] × 10
[7] [%] × 100

0 7 0

P33.65

[W10]

7-3

0 48 40

P33.66

[W10]

[0] × 1
[1] × 10
[2] × 100
[3] × 1000
[4] × 10000
[5] [%] × 1
[6] [%] × 10
[7] [%] × 100

0 7 6

P33.67

[W11]

7-3

0 48 0

P33.68

[W11]

[0] × 1
[1] × 10
[2] × 100
[3] × 1000
[4] × 10000
[5] [%] × 1
[6] [%] × 10
[7] [%] × 100

0 7 0

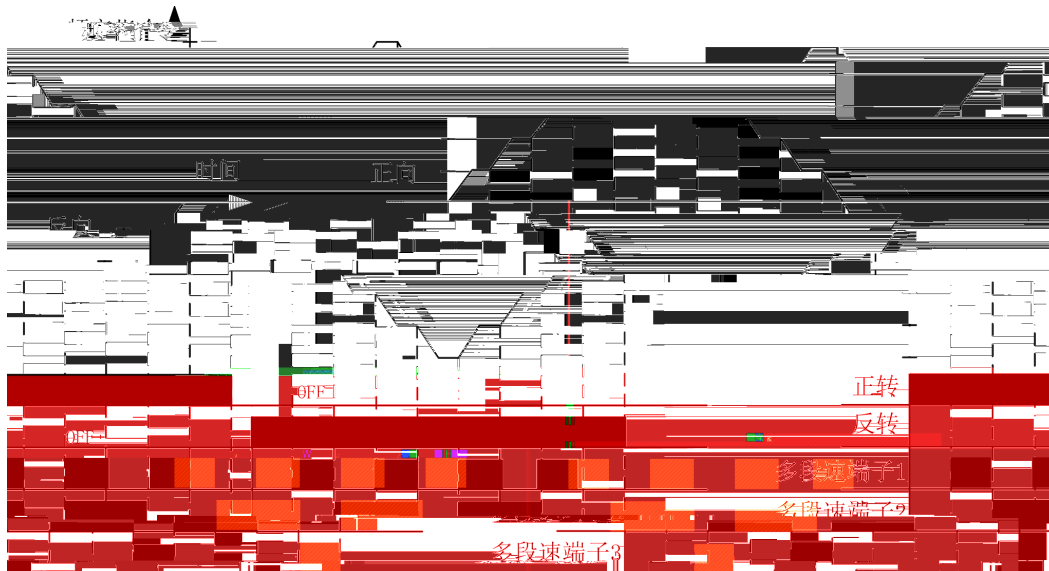
P33.69

[W12]

7-3

29	C
30	
31	
32	
33	1
34	2
35	
36	
37	
38	
39	
40	
41	Mwh
42	Kwh
43	Mwh
44	Kwh
45 48	AW26 29

4 16 (8421)
 (FORWARD) (REVERSE) P12.2(1)



2

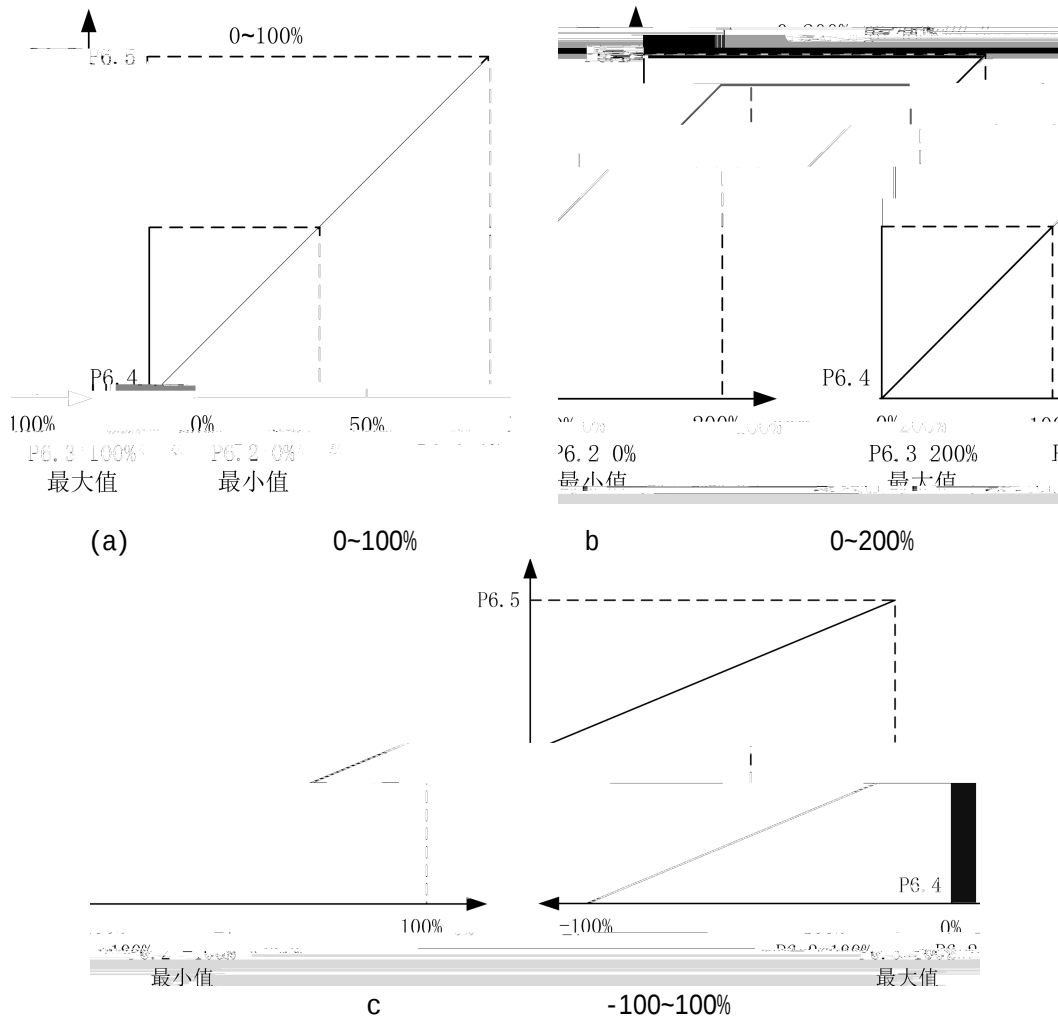
DI 22 “ ”
 10Hz E106 “ 1 ”
 10Hz 2s E107
 “ 2 ”

8.3

/

[1] [3] [3]

[1] [3]



8.6

1

P7.0 P7.1 P7.2 P7.3

2

P7.4 P7.5 P7.6 P7.7 P7.4 P16.4

3

P7.8 P7.9 P7.10 P7.11

$$P16.4 \quad \left(\frac{\quad}{3} \right) \quad 7.8 \quad 16.4 \quad 1.414$$

4

P7.12 P7.13

P7.12

P7.13

5

P7.14

IGBT

P7.14

P7.15

IGBT

P7.15

8

6

P7.19 P7.20 P7.21 P7.22

P7.19

P7.19 P7.22

7

P7.23

P16.11=1

P7.23

P7.23

P7.24 P7.26

P17.11=1 P18.11=1 P19.11=1

8

P7.31 P7.32

P16.11=2

P7.31

100%

P7.32

P7.31

P7.32

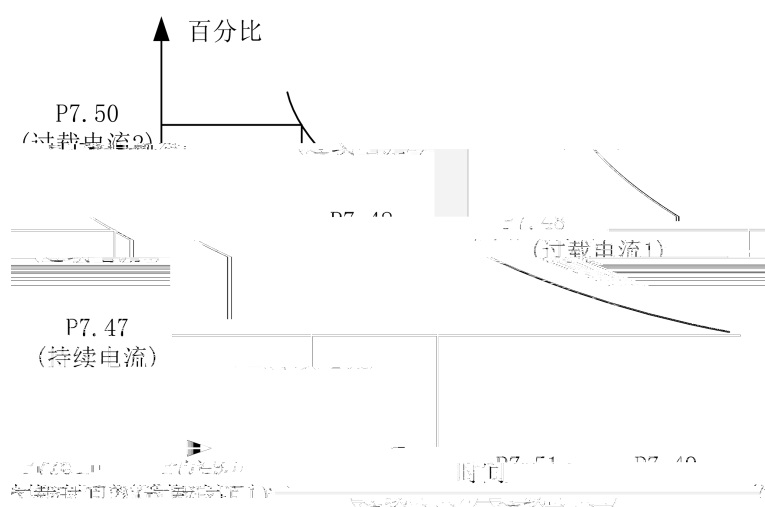
9

P7.33

P7.33

10

P7.48 P7.50



8

11

P7.69 P7.70 P7.71

P7.69

0

P16.0

380V

P7.70

0V

611V

$$= 1.1 \sqrt{2} \text{ P16.0 } 20 \text{ P7.70}$$



P7.71

FRANCESCO, AGOSTINO, PIETRO, CROCE

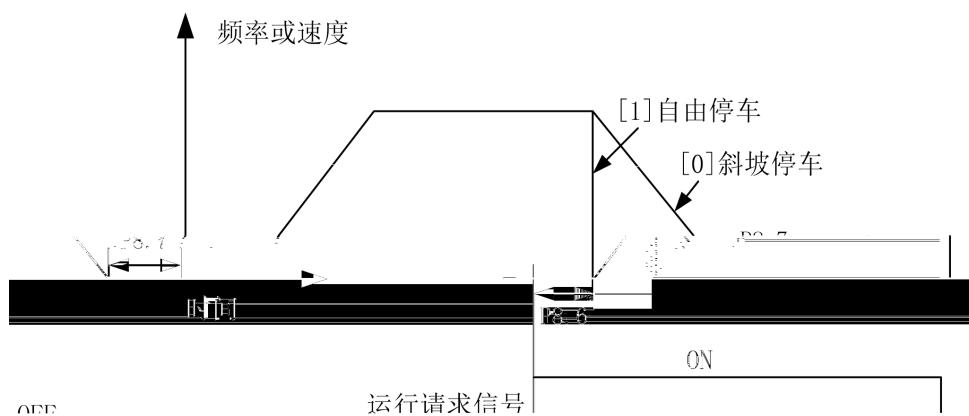
8.7

1

P8.3

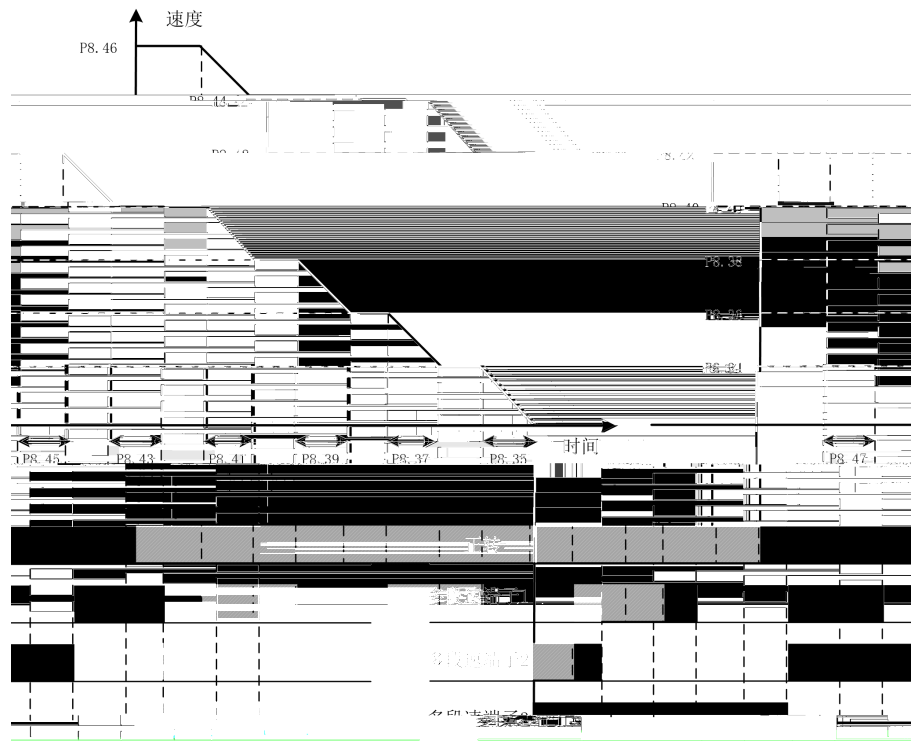
003

[1]



2 %

P8.15	P8.17	P8.19	P8.21	P8.23	P8.25	P8.27
10%	20%	30%	50%	60%	80%	100%



$$P8.34 < P8.36 < P8.38 < P8.40 < P8.42 < P8.44 < P8.46$$

P8.34	P8.36	P8.38	P8.40	P8.42	P8.44	P8.46
10%	20%	30%	50%	60%	80%	100%

3

PROFIBUS MODBUS

P8.13

P8.32

$$1 \quad = P8.14 \times P8.16 \times (\quad \times 0.001)$$

$$1 \quad = P8.33 \times P8.35 \times (\quad \times 0.001)$$

8.8

1

P12.2 P12.17

P12.0=[1]

	1	2	3	4
1	0	0	0	0
2	1	0	0	0
3	0	1	0	0
4	1	1	0	0
5	0	0	1	0

0

J

J

J

P16.12

0.5Hz~2Hz >50Hz

1kHz			
5kHz			
10kHz			

	kHz
0.4kW 30kW	5
37kW 132kW	3
160kW 400kW	2

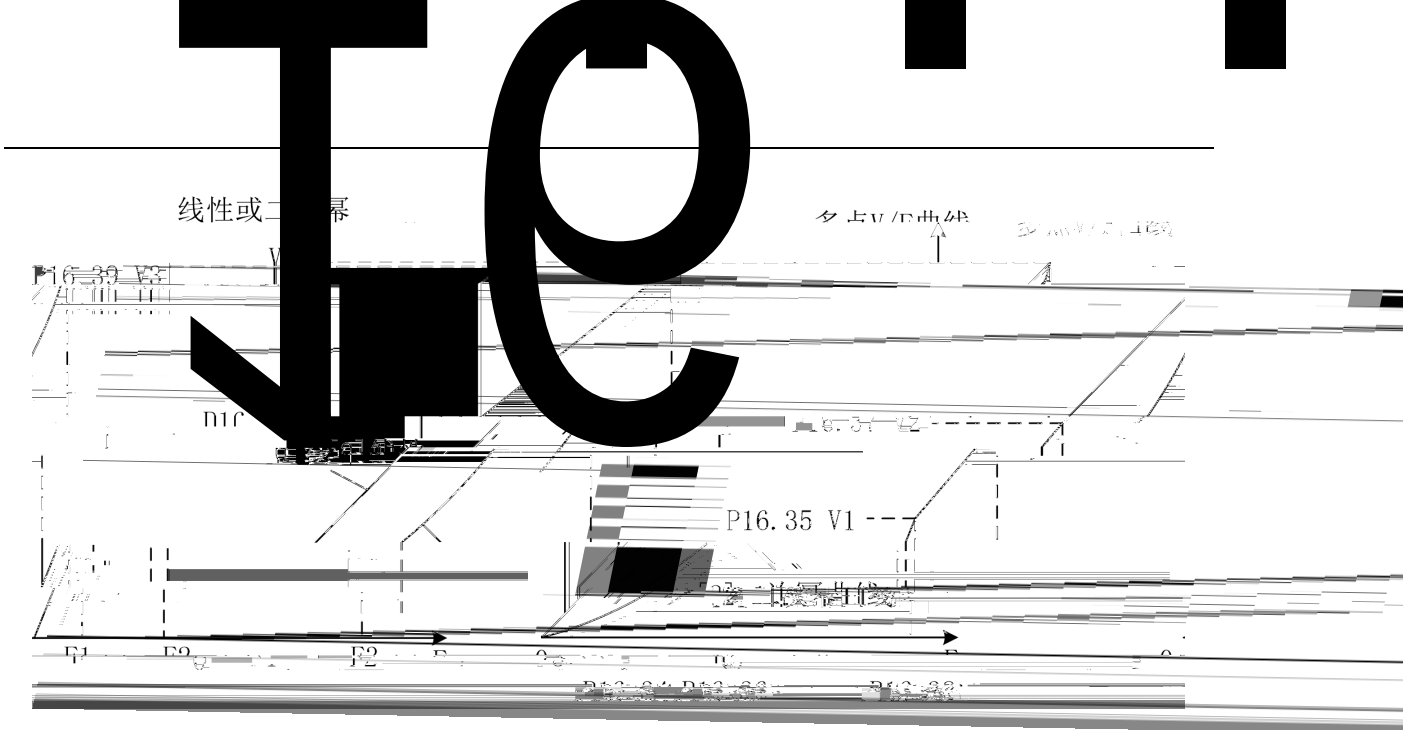
3 V/F

P16.14 V/F P16.11=0

[0] V/F

[1] V/F P16.33 P16.45 V/F

[2]



P16.34 P16.45

V/F

V/F

V1 V2 V3 F1 F2 F3

4

P16.15

V/F

V/F

8

5



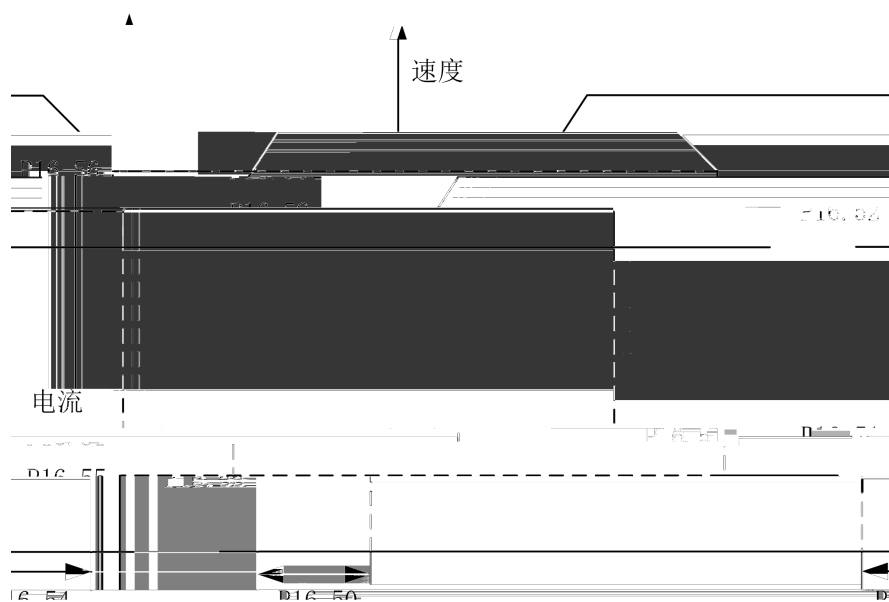
6

P16.50 P16.56

V/F

P16.50 P16.51 P16.52

P16.54 P16.55 P16.56



DR00P

P20.61

DR00P

DR00P

P20.60

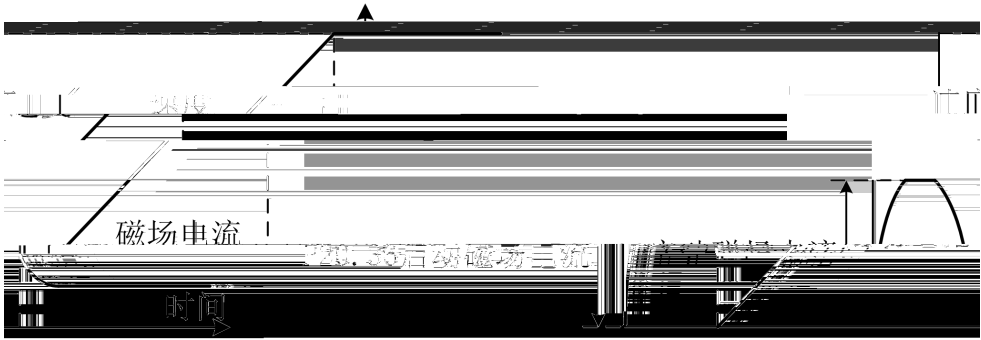
0

DR00P

P20.59

DR00P

5
P20.36



6
P20.37 P20.40

b

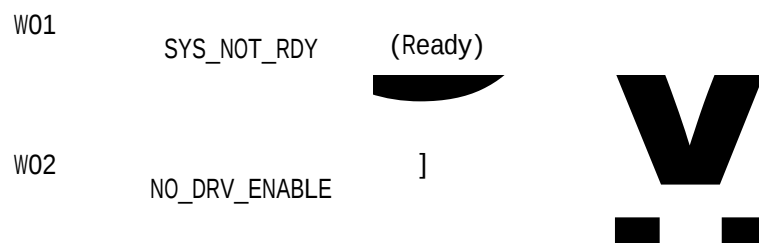
%

8.11

V/F	P16.64 V/F	(10 40Hz)	100	80 150	
	P16.12				
	P16.15				
	P16.26 V/F		0.75	0.5 1.2	
	P7.0		150	150 220	
	P16.12				
	P7.0		150	150 220	
	P20.43		75	50 100	
	P20.56		100	80 150	

9.

9.1

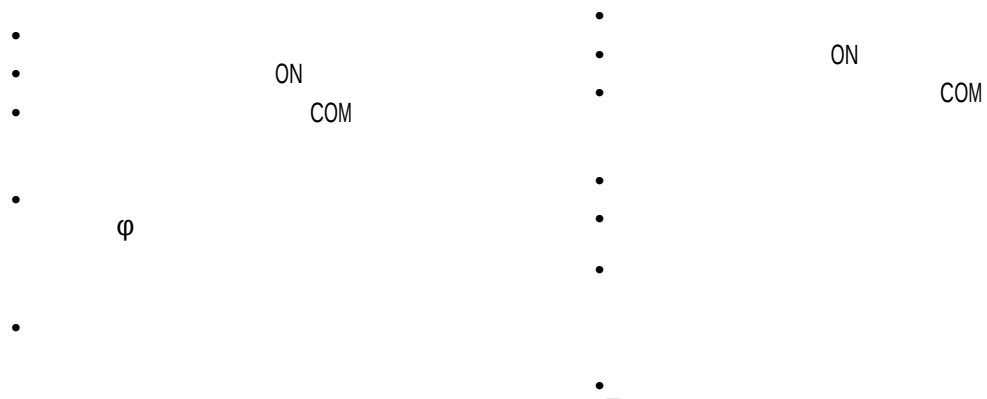


9.2

[E051]	U	IGBT	IGBT
		ERR_UT not reset	IGBT
[E053]	V	IGBT	IGBT
		ERR_UT not reset	IGBT
[E054]	W	IGBT	IGBT
		ERR_UT not reset	IGBT
[E056]		ERR_SLAVE_FAULT not reset	
			IGBT
[E057]		ERR_DB not reset	

[E112]	ZC	P7.8
[E113]	MIP	
[E114]	MOP	
[E115]	OS	P7.19 P7.19
[E116]	SLVC Fail	P7.23
[E117]	MOTOR STALL	P20.15 P20.14
[E118]	PG ERROR	P20.14 P20.15
[E119]	SPEED ABNORMAL	P20.14 P20.15 P7.31 P7.32
[E120]	IGBT OT	
[E138]	TEMP_SENSING FAIL	
[E152]	U IGBT PDP [U]	IGBT IGBT
[E154]	V IGBT PDP[V]	IGBT IGBT
[E155]	W IGBT PDP [W]	IGBT IGBT
[E156]	Hardware OC	
[E167]	CAN CAN_ERR	
[E170]	MOTOR TUNING FAIL	P7.33
[E180]	DP P/B ERROR	

9.3



10.



- 1.
- 2.
- 3.
- 4.



- 1.
- 2.
- 3.

CMOS

10.1

10.2

	1. 2.	1. > 40 < 95% 2.
	1. 2.	1. 2.
	1. 2. 3.	1. 2. 3.
	1. 2.	1. 2.
	1. 2.	1. 2.

10

10.3

	2	1 2
PCB		

10.4

		5	
		5	
			(400-0077-570)
1	40		
2	80%		
3	24	/	

10

10.5

1			
2			
			5

HF650

GUIDE

1

2

3

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6

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